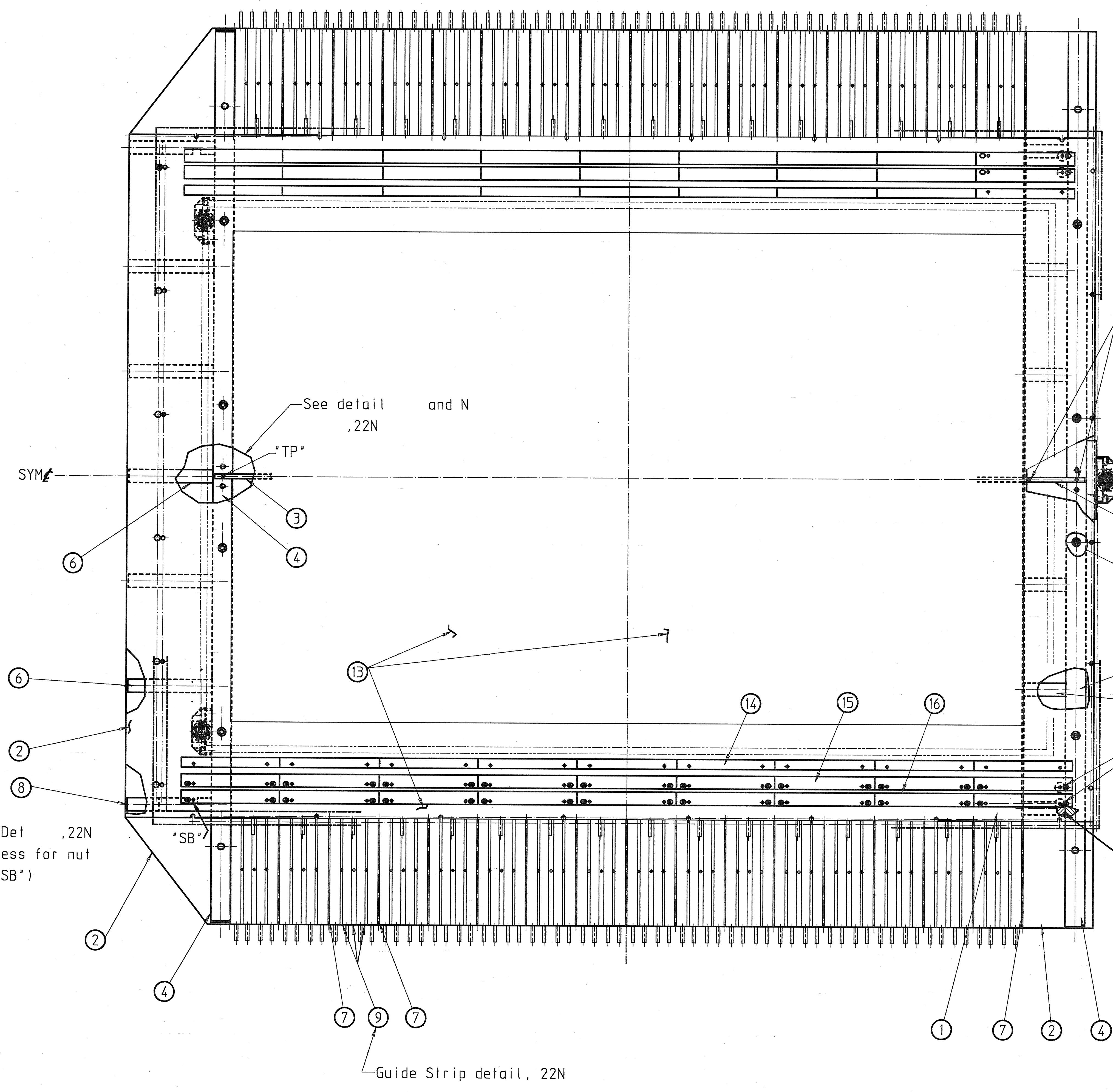


ITEM	REQ	DWG No.	DESCRIPTION
1		22N 4016	Top Plate, Blank
		22N 4026	Top Plate + 15,360 holes
		22N 4036	Top Plate - Misc. holes
2		22N 4046	Bottom Plate, Blank
		22N 4056	Bottom Plate (with holes)
3		22N 4066	Center Rib
4		22N 4074	Heavy Rib (End rib)
5		22N 4083	PPSS-End Rib, Short
6		22N 4093	PPSS-End Rib, Long
7		22N 4103	PPSS-Thin Rib
8		22N 4113	PPSS-Corner Rib, "U"
9		22N 4163	PPSS-UHMWPE Strip
10		22N 4233	PPSS-Corner Rib, "D"
11		22N 7023	Bottom Tubes Retainer
12		22N 7033	Top Tube Assembly
13		22N 4176	Pad + Ground Plane Assy (REF)
14		22N 4183	Wire Mnt. 4 mm
15		22N 4193	Wire Mnt. 8 mm
16		22N 4203	Wire Mnt. 14 mm
17		22N 4243	Mount Spacer
18		22N 4253	Mount Assy
19			
20			
21			
22			
23			



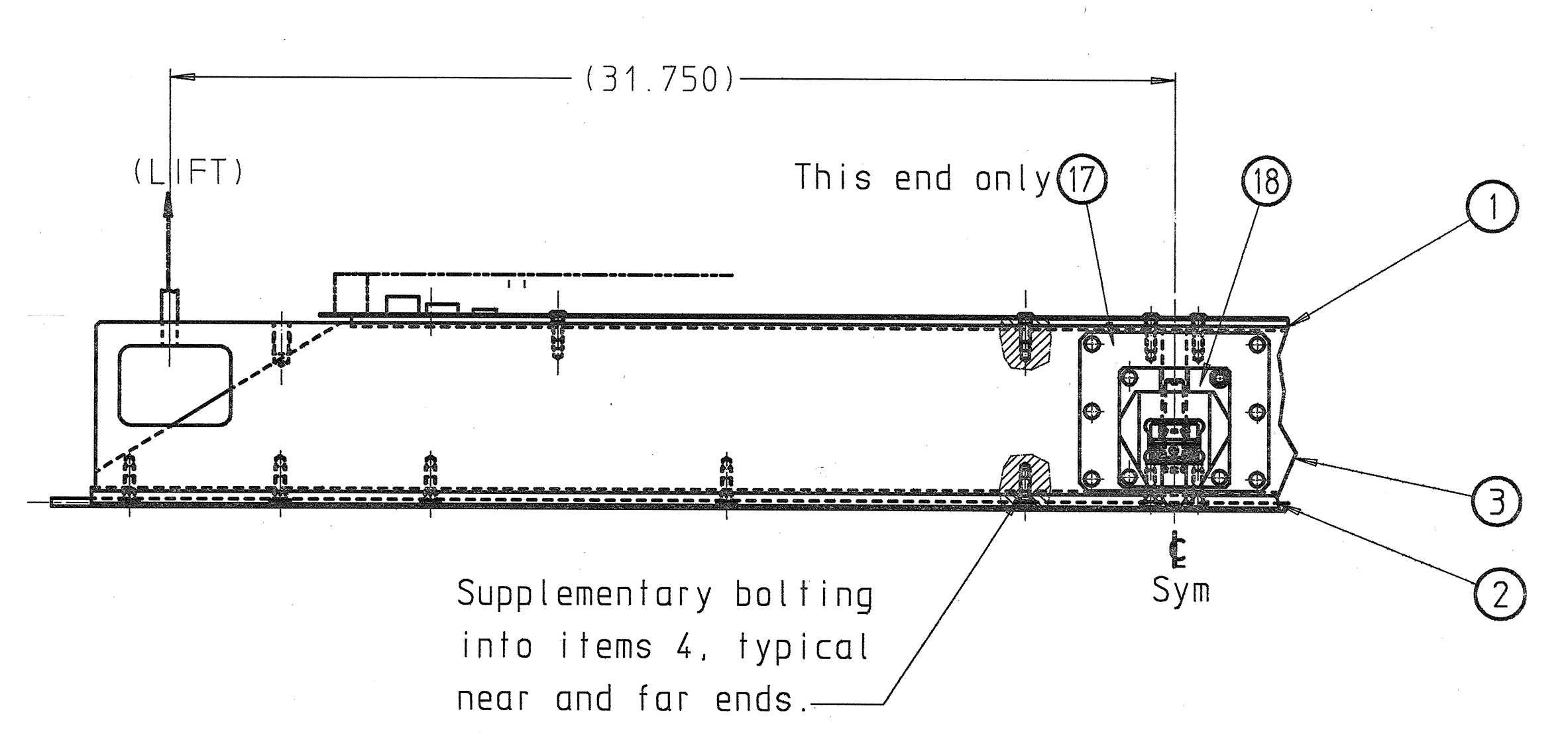
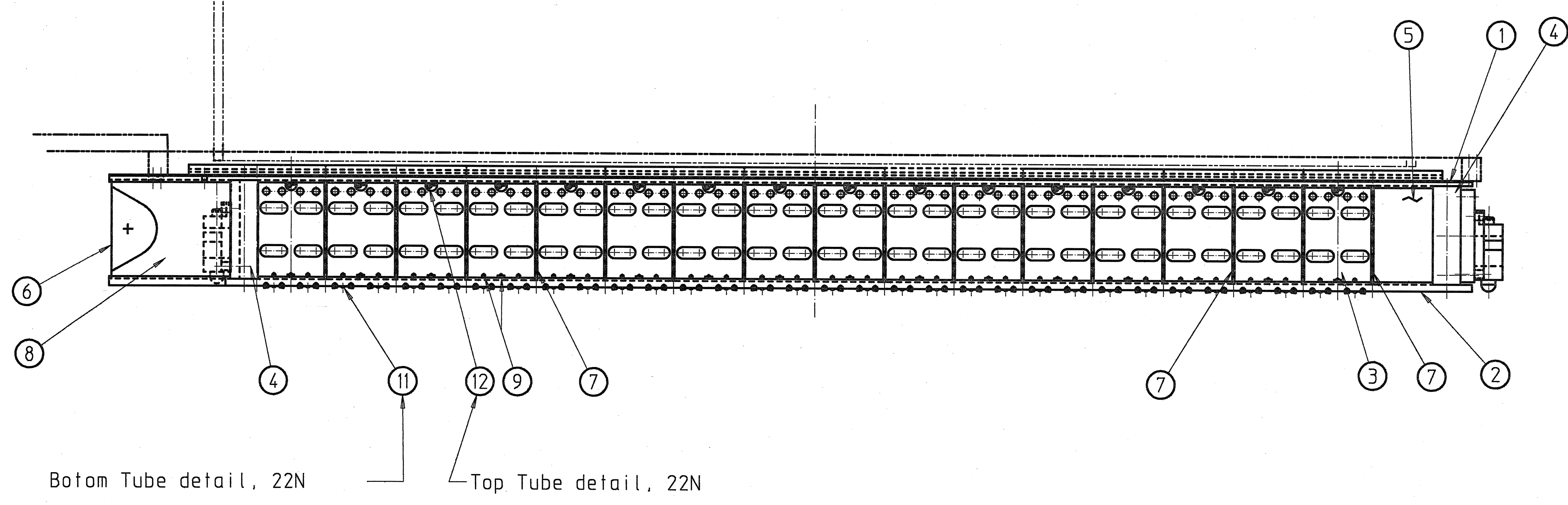
At locations *TP*:
 #3 Taper Pins-6 reqd.
 Near end: 2 topside, 2 bottomside.
 Far end: 1 topside, 1 bottomside.
 See detail on 22N

(Topside: Buttonhead fits thru clear hole in pad plane board, seats against top pl. 12 Pl total.
 Bottomside: Buttonhead fits into C'bore, in bot. plate 12 Pl total.)

Bottom Plate access holes for nuts on shoulder pins-this end, only. 4 holes total.

See Det .22N (Recess for nut at 'SB')

Guide Strip detail, 22N



Supplementary bolting into items 4, typical near and far ends.

10-3-91
 22N4606

REV		DWG	CHK	ZONE	DATE	CHANGES		SHOP ORDERS ACCT. NO. SERIAL NO. DATE DATE INFO. DELIVER TO SURFACE TREATMENT IDENT. LABEL DWG. W. HARNDEN DATE 8-21-90 DWG. BY DATE		LAWRENCE BERKELEY LABORATORY UNIVERSITY OF CALIFORNIA-BERKELEY NUCLEAR SCIENCE HISS - TPC PPSS-ASSEMBLY DRAWING Patent Clear Assembly DESIGN ACT. NO. CATEGORY CODE 7970-03 224805		SCALE 1/4 DO NOT SCALE THIS DRAWING 22N4606
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