



1. Make these parts (two req'd) from 22N4616 (Raw G-10 + 7680 Holes).

REV	DWG	CHK	ZONE	DATE	CHANGES
C	W			10-12-90	35.000 was 35.628
B	W			8-29-90	Was 35.864 ± 0.10
A	W			8-22-90	Was 22N4116

UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	LAWRENCE BERKELEY LABORATORY
SC X ± .1	FRAC ± 1/64	UNIVERSITY OF CALIFORNIA-BERKELEY
SD .001	DATE	NUCLEAR SCIENCE
SE .001	DATE	HISS-TPC
TF .001	DATE	PPSS-PAD PLANE DETAILS
THREADS ARE CLASS 2	SURFACE FINISH	DEGREASE
CHAMFER ENDS OF ALL SHOWN THREADS 30°	DEGREASE	TAG
CUT 1.5 PITCH AND RELIEF WITH ROUND NOSE TOOL	DEGREASE	DATE
ON MACHINE CUT THREADS	DEGREASE	DATE
BREAK EDGES .016 MAX. ON MACHINED SURF.	DEGREASE	DATE
REMOVE BURRS W/ED. SCALPER & LOOSE SCALE	DEGREASE	DATE
REFERENCES: ANSI Y14.5 & B46.1	DEGREASE	DATE

REQD ITEM PART NO.	DESCRIPTION
	NOTE 1
	DESCRIPTION

DATE	BY	DATE	BY
10-12-90	W. Harnden	7-31-90	W. Harnden