



NOTES
 NO TRICHLOROETHANE, OR OTHER HALOGEN BEARING SOLVENTS CAN BE USED TO CLEAN THIS PART. ALCOHOL, OR MODERATE AMOUNTS OF ACETONE, ARE O.K.

1. Parts are to be bonded into single assembly with epoxy.
2. Assembly is not designed to withstand differential pressure exceeding 2" water.
3. Assembly to be gas tight at 1" differential (water)
4. Dimensions are Ref Only.

1-17-91
 22N4406

REV	ITEM	PART NO.	DESCRIPTION
6	22N4484	Outer-Chord Wall	
5	22N4472	Outer-Filter	
4	22N4464	Outer-Window Frame	
3	22N4434	Outer-Tube	
2	22N4423	Outer-Side Wall	
1	22N4414	Outer-Mtg Flg	

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				LAWRENCE BERKELEY LABORATORY				
QTY	FRAC.	DATE	FINISH	ACT.	SERIAL	DATE	NO.	UNIVERSITY OF CALIFORNIA-BERKELEY				
1	XX ±	ISSD	XXX ±	DATE	NO.	REQD.	REQD.	NUCLEAR SCIENCE				
DELIVER TO	FINISH	DATE	DATE	DATE	NO.	DATE	NO.	HISS IPC				
								OUTER RE-ENTRANT ASSEMBLY				
THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW THREADS 30° CUT 1.5 PITCH TRIB RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS. BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS WELD SPATTER & LOOSE SCALE REFERENCES: ANS I Y14.5 & B46.1.				SURFACE TREATMENT IDENT. MATH. BY: W. Harnden DATE: 06-00-00 MICROFILMED				PATENT CLEAR. Dwg. TYPE SHOWN ON SCALE 1/2 ASSEMBLY 22N 6 DESIGN ACT. NO. 7970-05 CATEGORY CODE 224805 Dwg. NO. 22N4406				
REV	DWG	CHK	ZONE	DATE	CHANGES				SCALE			