



(Dimensions not toleranced are for reference.)

NOTE:
NO TRICHLOROETHANE, OR OTHER HALOGEN BEARING SOLVENTS CAN BE USED TO CLEAN THIS PART. ALCOHOL, OR MODERATE AMOUNTS OF ACETONE, ARE O.K.

10-31-90
22N4336

REV	ITEM	PART NO.	DESCRIPTION
5	22N4382	Part Assy	
4	22N4373	Window Frame	
3	22N4362	Fillet	
2	22N4353	Side Panel	
1	22N4344	Mounting Flange	

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				LAWRENCE BERKELEY LABORATORY			
QTY	UNIT	DATE	FINISH	ACCT. NO.	SERIAL NO.	DATE	NO.	UNIVERSITY OF CALIFORNIA-BERKELEY			
XXX ±	XXX ±	XXX ±	XXX ±	DATE	NO.	DATE	NO.	NUCLEAR SCIENCE			
XXX ±	XXX ±	XXX ±	XXX ±	DATE	NO.	DATE	NO.	HISS-TPC			
THREADS ARE CLASS 2				SURFACE DEGREASE				INNER RE-ENTRANT ASSEMBLY			
POWER ENDS OF ALL SCREW THREADS 30°				TAG				PATENT CLEAR			
ON MACHINE CUT THREADS				DATE				ASSEMBLY			
BUSH ENDS: 0.16 MAX. ON MACHINED WORK				BY: W. Harnden				DATE: 10-5-90			
REMOVE BURRS WELD SPATTER & LOOSE SCALE				DATE				MICROFILMED			
REFERENCES: ANS I 114.5 & B46.1				DATE				DESIGN ACT. NO. 7970-05			
				DATE				CATEGORY CODE 224805			
				DATE				DWG. NO. 22N4336			
				DATE				SCALE FULL			
				DATE				SIZE			
				DATE				REV.			