At locations "TP":
#3 Taper Pins-6 reqd.
Near end 2 topside, 2 bottoms side.
For end 1 topside, 1 bottoms side.
See detail on 22N.

See detail 22N
(Recess for nut at "B5")

Guide Strip detail, 22N

Top Tube detail, 22N

Bottom Tube detail, 22N

1 Topside: Buttonhead flat thru clear hole in pad plane board, seats against top pl.
12 Pl total.
2 Bottoms side: Buttonhead fits into C hole in bot plate
12 Pl total.

Button Plate access holes
for nuts on shoulder pins this end, only. 4 holes total.

Supplementary bolting into items 4, typical near and far ends.