

MICHIGAN STATE UNIVERSITY

CYCLOTRON PROJECT

**Cyclotron Ion Starting Times  
In The Second Harmonic  
Accelerating Mode\***

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## ABSTRACT

### CYCLOTRON ION STARTING TIMES IN THE SECOND HARMONIC ACCELERATING MODE

By

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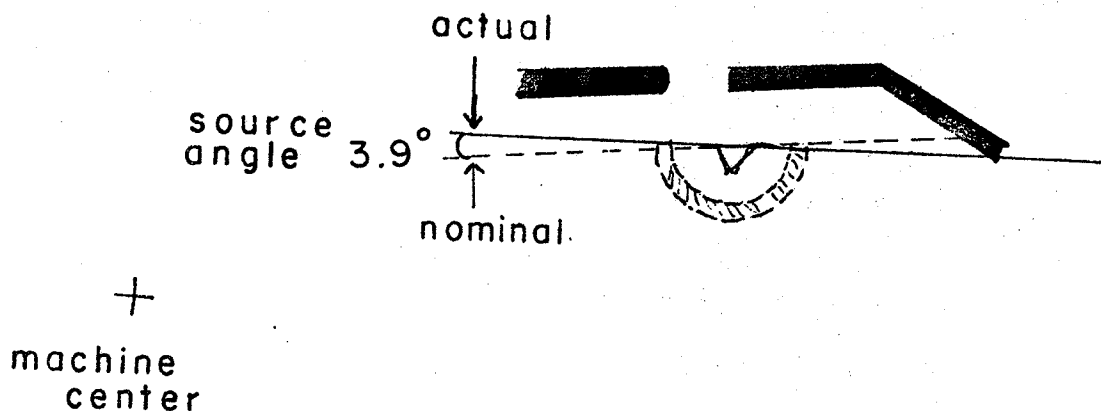
The analysis of orbit histories of the Michigan State University Isochronous Cyclotron by computer calculations is complicated in the central region because of the strong electric forces. A study was begun to improve the second harmonic operation utilizing the orbit code CYCLONE and measured electric fields in the central region. Presented here is the experimental analysis of the orbit calculations in terms of the correlation between predicted beam positions by CYCLONE and experimentally determined positions by foil burns. The data is presented graphically to exhibit the close fit or deviation of the data with various runs of the computer code, both for previously used fields and for the new fields. Finally the work is extended to help predict the optimum starting time and also therefore, the starting phase of the particle beam.

## TABLE OF CONTENTS

	Page
LIST OF TABLES . . . . .	iv
LIST OF FIGURES . . . . .	vi
1. FORWARD . . . . .	1
2. INTRODUCTION . . . . .	3
3. PROCEDURE . . . . .	5
3.1 Electrolytic Tank Measurement . . . . .	5
3.2 Source to Puller Field Measurements . . . . .	12
3.3 General Outline of Foil Burning Technique . . . . .	13
3.4 Burned Hole Measurements . . . . .	23
4. DATA ANALYSIS . . . . .	36
4.1 CYCLONE Computer Orbit Code . . . . .	36
4.2 CYCLONE Calculations and Verification Analysis . . . . .	40
5. CONCLUSIONS . . . . .	53
REFERENCES . . . . .	54
APPENDIX . . . . .	56

Note Added in Proof:

An angular alignment error between the puller gap and the ion source face has recently been observed; this error presumably existed at the time of the foil burn runs described herein. The ion source face was intended to be parallel to the face of the puller; telescopic measurements showed a deviation due to the calibration errors as shown in the sketch (viewed from the top):



The conclusions of this study are presumably slightly affected by this error; results should be interpreted accordingly.

## LIST OF TABLES

Table		Page
I	Current on probe at different radii by observing glow dissipation at 90° foils. Current and radii given as digital readout on the consol . . . . .	24
II	Foil hole radii at 90° and 270° for the first run determined by the transit compass measurements and calculations. Angle accuracy to 1 minute. The trigonometric radius vector used was 114.937 inches ± .001 inch. South dee (90° data) corrected for radial displacement due to vacuum. Measurements relate to distance from machine center . . . . .	28
III	Hole measurements data for run 1 (24 MeV deuterons) obtained using the foil holders and mechanical drawing as references. Positions corresponds to geometry in Figure 8. Raw data from foil holders alone and final radii to an accuracy of .001 inch. No data shown at 180° . . . . .	31
IV	Radii for run-2 using the foil holders and mechanical drawings as reference. Data at 0°, 90°, 180°, and 270° indicated. Raw data from foil holders alone and final radii all in inches (±.001 inch) . . . . .	32
V	ΔR-vs-turn number data at various starting times for the 0° data. Radii are presented in inches accurate to .001 inch . . . . .	49
VI	ΔR-vs-turn number data at various starting times for 90° data. ΔR are in inches ±.001 inch . . . . .	50
VII	ΔR-vs-turn number data at various starting times for the 180° data. Radii are presented in inches accurate to .001 inch . . . . .	51

Table	Page
VIII $\Delta R$ -vs-turn number data at various starting times for the $180^\circ$ data. Radii are in inches $\pm .001$ inch . . . . .	52
IX      Cyclone calculations output for 24 MeV deuterons utilizing the new electric fields in the second run. Starting time is $-35^\circ$ (rf-degrees) . . . . .	56
X      Cyclone calculations output for 24 MeV deuterons utilizing the new electric fields in the second run. Starting time is $-40^\circ$ (rf-degrees) . . . . .	61

## LIST OF FIGURES

Figure	Page
<p>1. Electrolytic tank model of the central region with the source and puller in the N=1 configuration. This structure shows one side of the median plane with the electrodes at the center defining the water level. Scale is 1:1 . . . . .</p>	6
<p>2. Equipotential contour map for 134° dees from electrolytic tank data, in the N=2, push-push mode. The field coded 2.138.2A is the new field rotated by 45°. The old field, coded 204.5-L, contour map indicates the N=2 source to puller position with the puller recessed into the dee. In both cases these represent 2% contours of the total potential . . . . .</p>	9
<p>3. Equipotential contour map for the source to puller electric field. Both 2% contours and the electric field configuration clearly shows the geometric change in the position of the source relative to the puller gap. Field 1.06.9-S was gathered on a 20:1 potential grid; the old field on a 10:1 grid. Both plotted 10:1 as shown, for N=2 . . . . .</p>	14
<p>4. Foil holes near the 0° symmetry line of the machines. The glow comes from the beam burning the foils at 90° on the right and 270° on the left, for the 2nd run, of 24 MeV deuterons . . . . .</p>	17
<p>5. Holes glowing along deflector angle. Position indicated by arrow in Figure 10. Photo shows first 5 turns at 0° and 4 turns at 270°, (1st turns at 270° blocked from view by foil holder at 0°). . . . .</p>	19



Figure	Page
6. Foil hole along detector angle as in Figure 5, showing the first turn on $0^\circ$ just as the beam is about to burn through. Photo of 2nd run. Position of view indicated by arrow in Figure 10 . . . . .	21
7. Differential probe trace patterns. The probe is positioned at $180^\circ$ and (a) shows the data at this angle giving the inner and outer turn radii. A full turn pattern with no centering coils in (b) . . . . .	25
8. The foil holders and their dimensions relative to the center of the Cyclotron at $0^\circ$ , $90^\circ$ , and $270^\circ$ . The measurements are accurate to .001 inch. Note $90^\circ$ and $270^\circ$ are presented laying flat on the side viewed from the top. . . . .	29
9. Hole patterns burned on stainless steel screens, exposed at $0^\circ$ , $90^\circ$ , and $270^\circ$ simultaneously. On the $270^\circ$ foil the screen was too short so the outside radius of the initial (0th) turn is slightly heated and burned, but not enough definition for data. (2nd run) 24 MeV deuterons . . . . .	34
10. Plot of calculated orbit leaving the source at a starting time of $-35^\circ$ (rf-degrees), superimposed on a drawing of the N=2 central region geometry for $134^\circ$ dees, in the MSU Cyclotron. Data experimentally gathered is indicated by the rectangles at all four positions, from foil burns and differential probe . . . . .	38
11. Plot of inside and outside radii of foil data for the first data run, against turn number. Plot (a) gives theoretical curve from the CYCLONE code of radius-vs-turn number for various starting times using the new electric fields. The curves for the old fields are shown for comparison in (b). No data shown for $180^\circ$ . . . . .	41

Figure	Page
12. Plot of inside and outside radii of foil data for the second data run, against turn number. Theoretical curves for various starting times are plotted for the new fields (a) and the old fields (b) . . . . .	45
13. $\Delta R$ -vs-starting time for the four burn positions, showing comparison of foil position to cyclone calculated radius. Each turn of the data is indicated. Note the greatly expanded radial scale contrasted to figures 11 and 12 . . . . .	47

## 1. FORWARD

It has been often said lately, that most scientific work reflects very little of the human element behind it. While the explanation of the work might very well be directed to the specialist in the field, the reasons for doing it and the research development behind it surely can be for the general reader. Luis Alvarez has pointed out that, "We should welcome. . . publications in which physicists tell us not only what they did, but why they did it, as well."<sup>1</sup> Therefore with this spirit and in this brief forward I should like to relate how this topic came about.

After having been involved with experimental modern (nuclear) physics as an undergraduate, I began work in trace elements here at Michigan State University using nuclear scattering techniques. This experience amply whetted my appetite for experimental work, and as a result I ventured off to other laboratories during the summer to increase my effectiveness in nuclear physics. While studying the  $^{208}\text{Pb}(\alpha, p)$  reaction at Argonne National Laboratory, I made frequent trips to the National Accelerator Laboratory at Batavia and it became apparent to me that a large part of our study of nuclear and particle physics could be found in the study of the accelerators themselves. One could say

understanding what the experiment does depends on understanding how the equipment works. In the following years I concentrated on accelerators and in particular the MSU Cyclotron. Prof. Blosser presented many questions about the machine (and answers I might add). The question of what happens to acceleration in the "Central Region" of the machine was one question some effort had been put into before. The central region being the area of the beginning history of the particle's acceleration. In this machine often times first harmonic operation has tended to be the best. Therefore, by studying this central region we felt that second harmonic acceleration could be improved. After spending some time working on the CERN Synchro-Cyclotron, in magnetic measurements and particle detection, I began making electrical field measurements on the central region of the MSU Cyclotron. One important, and it turns out, very fundamental question arose: "How well can we predict, using these measurements, orbit properties of the accelerated beams in the Cyclotron?" Moreover, how accurate are our orbit calculations for second harmonic operation?

Preliminary to the final computations of the orbit properties, a study was necessary after the measurements to verify that the orbit calculations did indeed correspond to what actually happens inside the cyclotron machine. Therefore, it was necessary to correlate the calculated particle properties with observed results which is the intent of this study.

## 2. INTRODUCTION

The Michigan State University Sector Focused Cyclotron is a multi-particle, variable energy machine with a maximum proton energy of 56 MeV. The RF-system consist of two 138° dees and a 42° dummy dee which can be operated in either push-pull or push-push modes, over a frequency range of approximately 13.5 to 22 mega-cycles.<sup>2</sup>

The difficult analysis of orbit histories has in recent years been made easier by the use of the computer. The MSU Cyclotron Laboratory utilizes the Xerox Sigma-7 computer with which all the calculations for this study were made. The initial orbits calculated are crucial in determining the properties of the final extracted beam, such that the central region of the machine becomes of key importance. The complexity of the central region problem can be in part due to the interaction of particles with the magnetic forces, electrical forces, and space charge forces. Typically to study these forces one generally concentrates on accurately measuring the fields involved. Much attention is placed on the magnetic field outside of the central region,<sup>3,4,5</sup> since the particles are affected by magnetic forces here a longer period of time. That is, they are outside of the accelerating gaps longer being bent by the magnetic field

than inside the gaps being dominated by the electrical accelerating forces.

The electric field of the dees and the particular electric field configuration of the source-puller system becomes very important in understanding the initial orbit properties of the beam. Previous studies<sup>6,7</sup> have been done which discuss the central region geometry and orbit properties for previous electrical field measurements. Even though the theoretical calculations for particle trajectories and properties are based on physical laws, we still use these measurements as observed input data, to predict future behavior.

Since the last detail measurements of the electric field in the central region, some physical structure changes have occurred which could change the orbit properties of the cyclotron beam. To study these orbits it was necessary to make detailed measurements of the central region electric fields for the new geometry. Other measurements were made for the N=1 mode.<sup>8</sup> Thus this study presents calculations for the N=2 mode to experimentally verify second harmonic orbit calculations.

### 3. PROCEDURE

#### 3.1 Electrolytic Tank Measurement

The central region electric field measurements were done using an automatic electrolytic tank facility.<sup>9</sup> The electric fields obtained were measurements of a rectangular grid of potential values in a two-dimensional array of points, ten square inches in size. The tank is characterized by a motor driven probe and the voltage of each point of the rectangular grid is automatically balanced to ground by a self-balancing bridge and punched on an IBM card. The scale is 1:1 for the actual machine.

The tank geometry is a scale model of the central region of the Cyclotron machine as shown in Figure 1. This geometry corresponds to the  $N=1$  mode (push-pull) of acceleration with  $134^\circ$ -dees. The electrolyte used was doubly-deionized water, with the water-level in the tank at just above the top of the center electrode at the source position, to correspond to the median plane in the actual machine. A braking system was used on the tank's longitudinal movement to increase the amount of time for the bridge circuit to balance. This provides for a more accurate position of the probe at the time the voltage at that position is measured. Also oxidation and erosion of the copper surfaces

FIGURE 1.--Electrolytic tank model of the central region with the source and puller in the N=1 configuration. This structure shows one side of the median plane with the electrodes at the center defining the water level. Scale is 1:1.



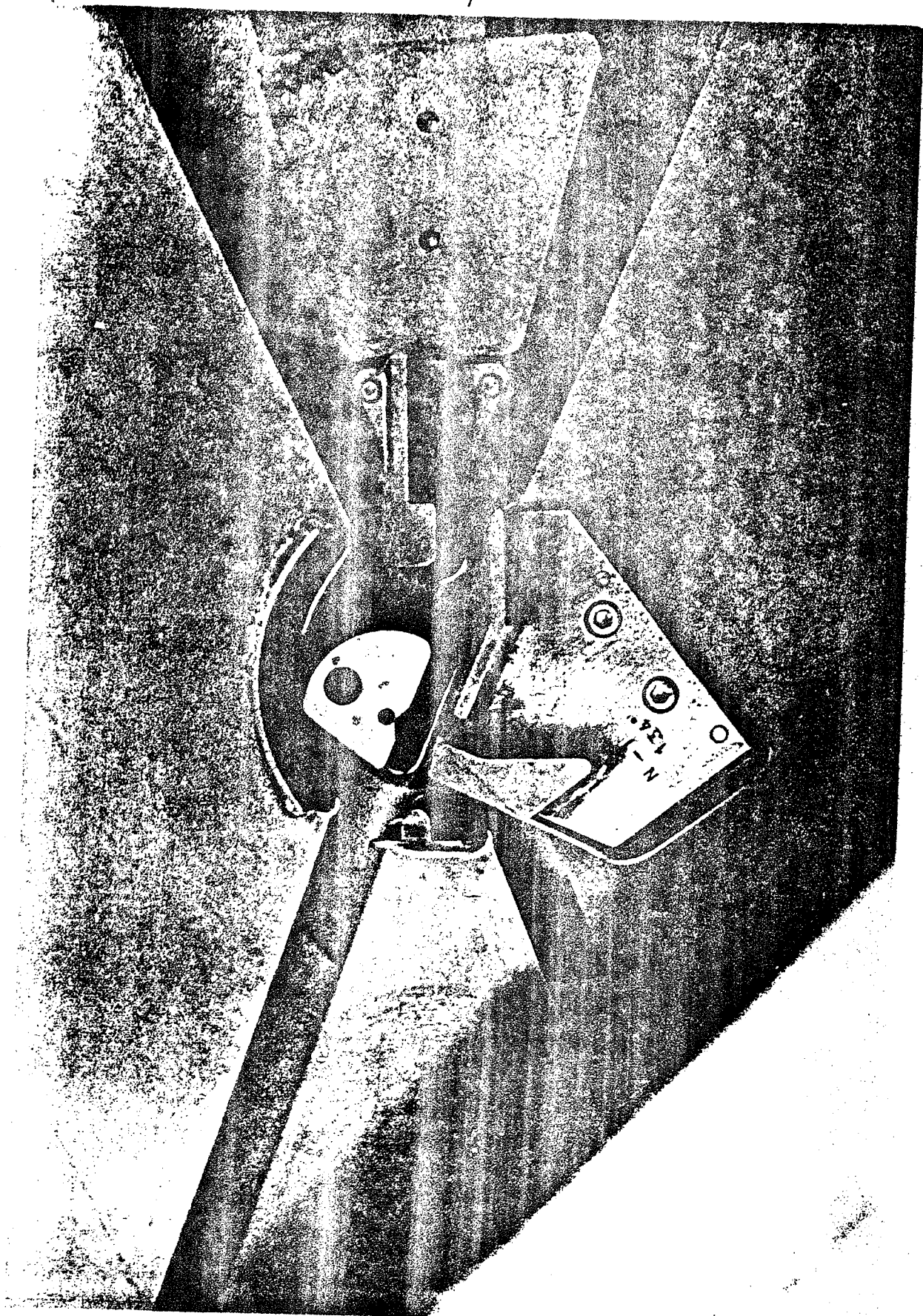


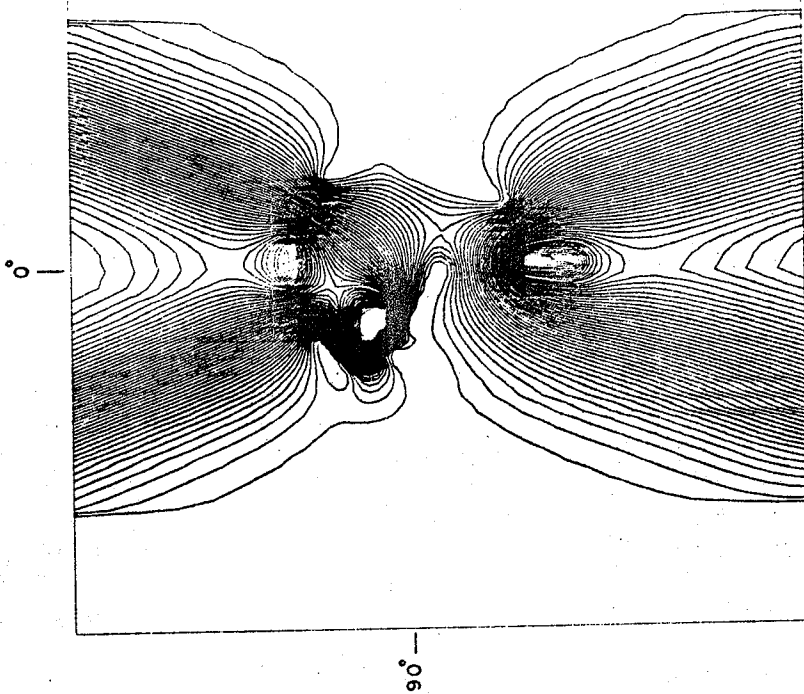
Figure 1

were reduced by cleaning and the use of a dust cover. The cover also prevented conductive materials from contacting the water surface, as well as reducing motion of the water by air currents.

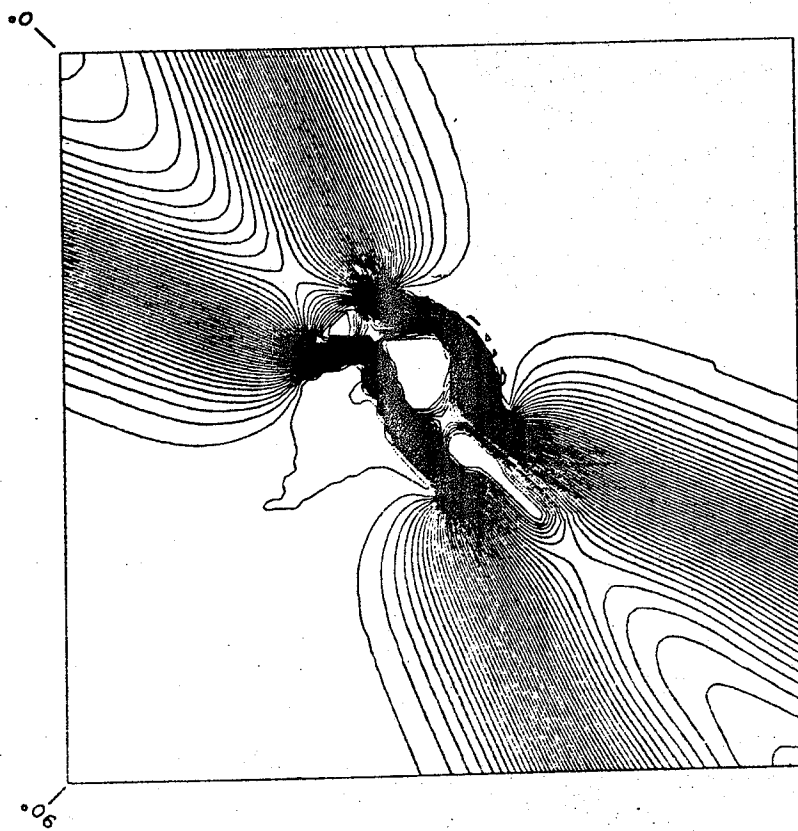
Another improvement was the larger size of the data grid, making possible more accurate calculations further out from the machine center. Consistent accuracy of  $\pm 0.5\%$  was common in this measurement. All electric field data for orbit studies are stored in the laboratory computer library and coded for identification with a heading and a parameter list that gives all pertinent information concerning the potential grid that follows. The data (100x100 data points; large electric field) was first checked by plotting it with the computer in the form of an equipotential contour-map as shown in Figure 2. The utility of this procedure was to check that the geometry suggested was in fact reproduced in the gathered data. Also accuracy can be considered if all the equipotential contours are continuous and do not overlap, as they should provide analytical solutions to Laplace's equations for this complex geometry. The equipotential contours are plotted for potential values representing 2% of the total range of potentials, that is from 2% to 98%. These contours can be compared with the  $N=2$  contours from a previous measurement.

It should be noted that the electrolytic tank geometry in this field study is for the  $N=1$  harmonic mode, but the

FIGURE 2.--Equipotential contour map for  $134^\circ$  dees from electrolytic tank data, in the  $N=2$ , push-push mode. The field coded 2.138.2A is the new field rotated by  $45^\circ$ . The old field, coded 204.5-L, contour map indicates the  $N=2$  source to puller position with the puller recessed into the dee. In both cases these represent 2% contours of the total potential.



OLD FIELD 204.5-L



NEW FIELD 2.138.2A

Figure 2

tank was run in the N=2 harmonic mode. The computer program used for these orbit calculations considers the forces due to the large electric field to not be included until the particle's angular position on the initial turn is greater than 90 degrees.<sup>10</sup> The change in the position of the source and puller, however, is due to the phase dependence of the beam on the initial turns. That is, there is some starting phase ( $\phi_0$ ) for which the acceleration is a maximum, for which:

$$\int_0^{E_{\max}} \sin \phi (E) dE = 0.$$

Since the magnetic field cone in the machine center shifts the particle's phase by approximately  $21^\circ$ , lengthening the first half turn compensates for this phase shift.<sup>11</sup> This puts the initial particle phase with respect to the rf near zero and results in the largest energy gain for the acceleration. Therefore, if the shift due to particles leaving the source on the peak of the rf cycle is approximately  $21^\circ$ , then recessing the source and puller into the dee by this amount will compensate for this phase shift. On the other hand, in the computer code the assumption is made that the particle only drifts after the source to puller field until it reaches  $90^\circ$  where the large electric field picks it up.

For this measurement the two dees have the same potential with one dummy dee grounded and the other having a potential 10% of the dees.

### 3.2 Source to Puller Field Measurements

The accuracy of the fields are important for accurate and reliable particle orbit calculations to be done later. For this reason special attention was placed on what is known as the source to puller region field. In this region the electric field is changing very rapidly and the accuracy of the electrolytic tank is not sufficient (with the total central geometry) to give very useful data in this critical region of the electrode geometry. This region characterizes the beginning motion of the ions to be accelerated. Since the magnetic field is comparatively very weak here, the electric field is the major focusing mechanism in the source to puller region.

The electrolytic tank was set to measure data at .1 inch resolution. Thus with the source to puller region of interest being approximately .50 square inches (on this scale), one would not get a reasonable resolution of the field in this area. To overcome this problem, a 20:1 scale drawing of the source and puller were made on conduction papers in much the same way as the 3 dimensional tank geometry. Electrodes were fixed to the paper by G. C. Electronics Silver conducting paint out-lining the perimeter of the electrode geometry. Using the Fluke 8200A Digital Voltmeter, a 15 inch by 20 inch grid with 0.025 inch spacing, of voltages was taken to constitute this smaller electric

field. This geometry's equipotential contour map is shown in Figure 3. For comparison the old electric field is also presented (1.06.7-S).

Definite improvements can be noted in these small field measurements. The larger scale made it possible to get more accurate data at the source slit. As can be seen, some physical changes were made from the previous 30° recessed source slit, mainly its position with respect to the puller gap. Previously, values at the source slit had to be interpolated to yield a continuous field because the number of data points in the slit itself was limited by the scale used. Therefore with a larger scale it was possible to obtain the necessary data points needed with a minimal use of interpolation.

### 3.3 General Outline of Foil Burning Technique

Predicted positions of the beam path can only be verified by physical measurements of the beam positions. To make these measurements the technique of foil-burning was employed.

A mesh of stainless steel, .0045 inches thick with 200 mesh squares per square inch, and 5.0 square inches in size was placed between the plane of the dees in the path of the accelerating beam. Foil holders were adapted to fit the current physical dimensions of the central region.

FIGURE 3.--Equipotential contour map for the source to puller electric field. Both 2% contours and the electric field configuration clearly shows the geometric change in the position of the source relative to the puller gap. Field 1.06.9-S was gathered on a 20:1 potential grid; the old field on a 10:1 grid. Both plotted 10:1 as shown, for  $N=2$ .



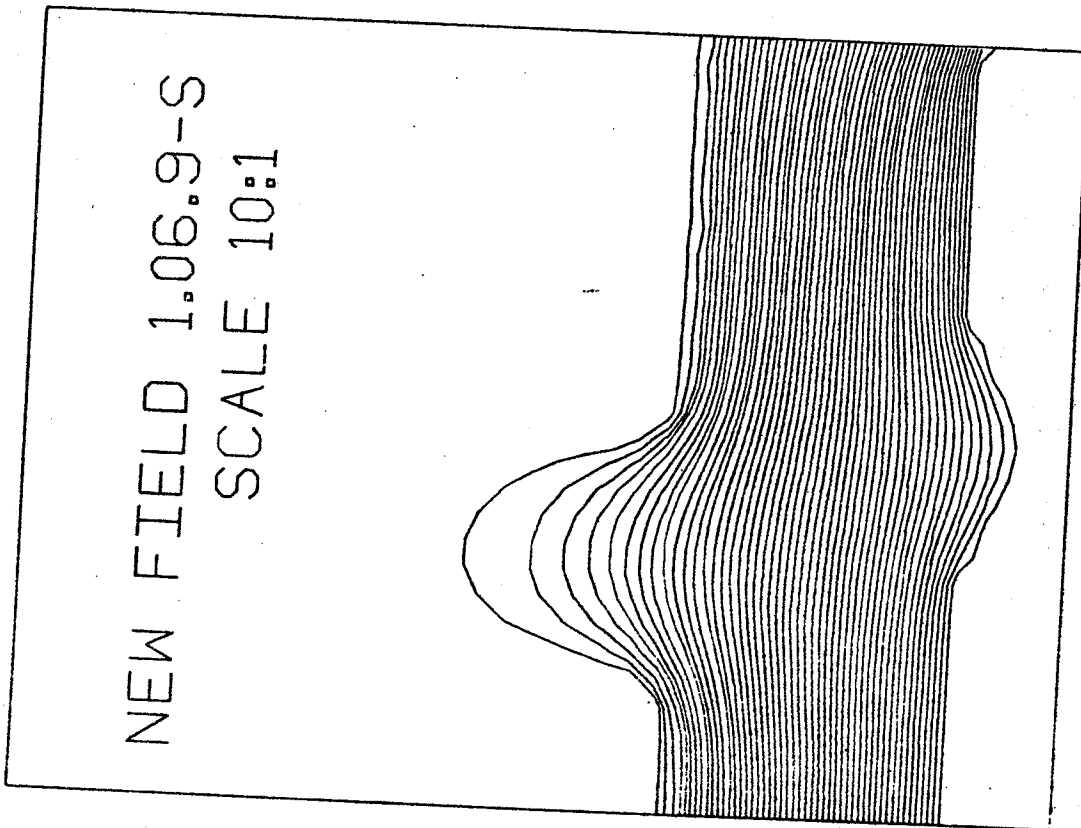
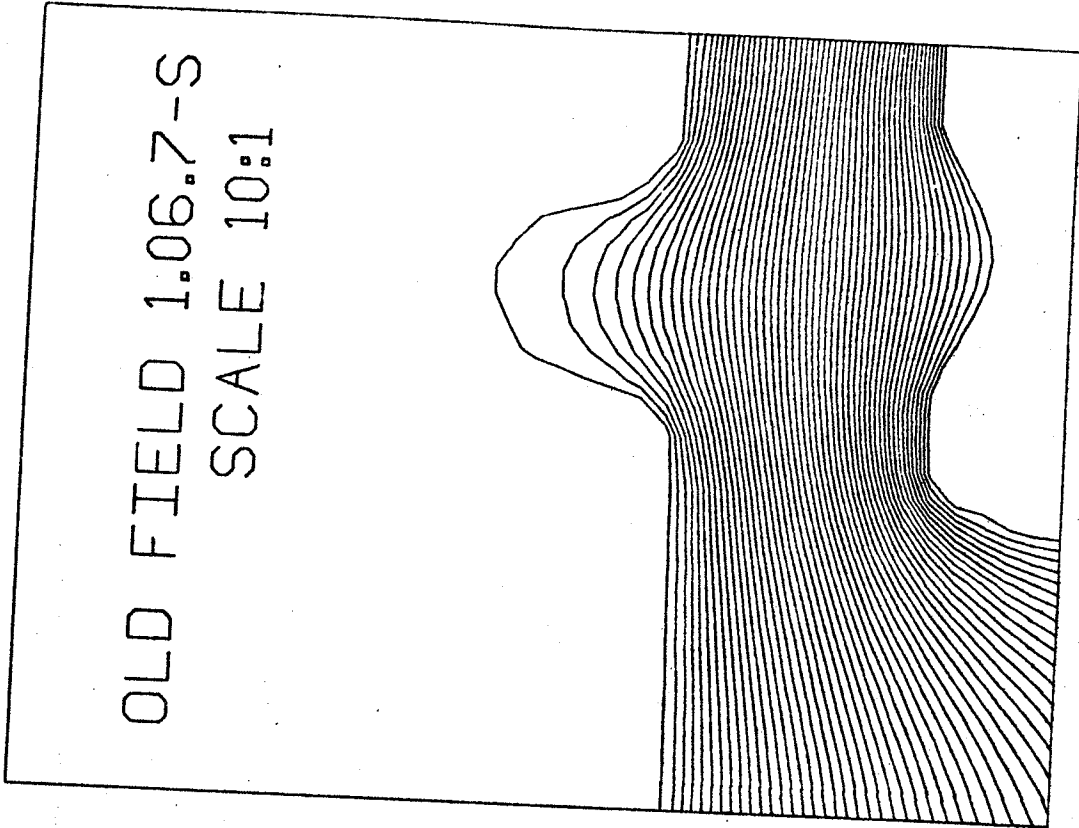


Figure 3

The foils were placed at  $0^\circ$ ,  $90^\circ$ , and  $270^\circ$ . A differential probe trace was used in the  $180^\circ$  position, to define the beam path.

The machine was first set to yield a 24 MeV deuteron beam, and a complete differential probe trace turn pattern was done to get the total number of turns for the accelerated beam. This information is used to determine the approximate dee voltage. A vacuum break in the main chamber is necessary to place the foils, after which it is only necessary to restart the machine leaving the controls as they were, so that the parameters for the machine remain a constant. For this study centering coils were not used so that the magnetic field data would be in its simplest form for calculation.

As the beams impinges on the foil, the area of the beam heats the foil and eventually burns a hole at that radius, leaving the edges glowing as can be seen from Figures 4, 5 and 6. The back of the copper foil holders acts as a beam stop so the particles don't accelerate further than the central region of interest which for this study was six turns. In measuring the  $180^\circ$  beam position, one limitation was power dissipation on the beam probe. After burning the foils we lowered the intensity of the beam to within a safe region. The power is given by:

$$P(\text{watts}) = E(\text{MeV}) \times i (\mu \text{ amps})/Z$$

For our study at less than 10 inches radius with a beam current of 300  $\mu\text{A}$  we dissipated approximately  $7 \times 10^3$  watts

FIGURE 4.--Foil holes near the  $0^\circ$  symmetry line of the machines. The glow comes from the beam burning the foils at  $90^\circ$  on the right and  $270^\circ$  on the left, for the 2nd run, of 24 MeV deuterons.

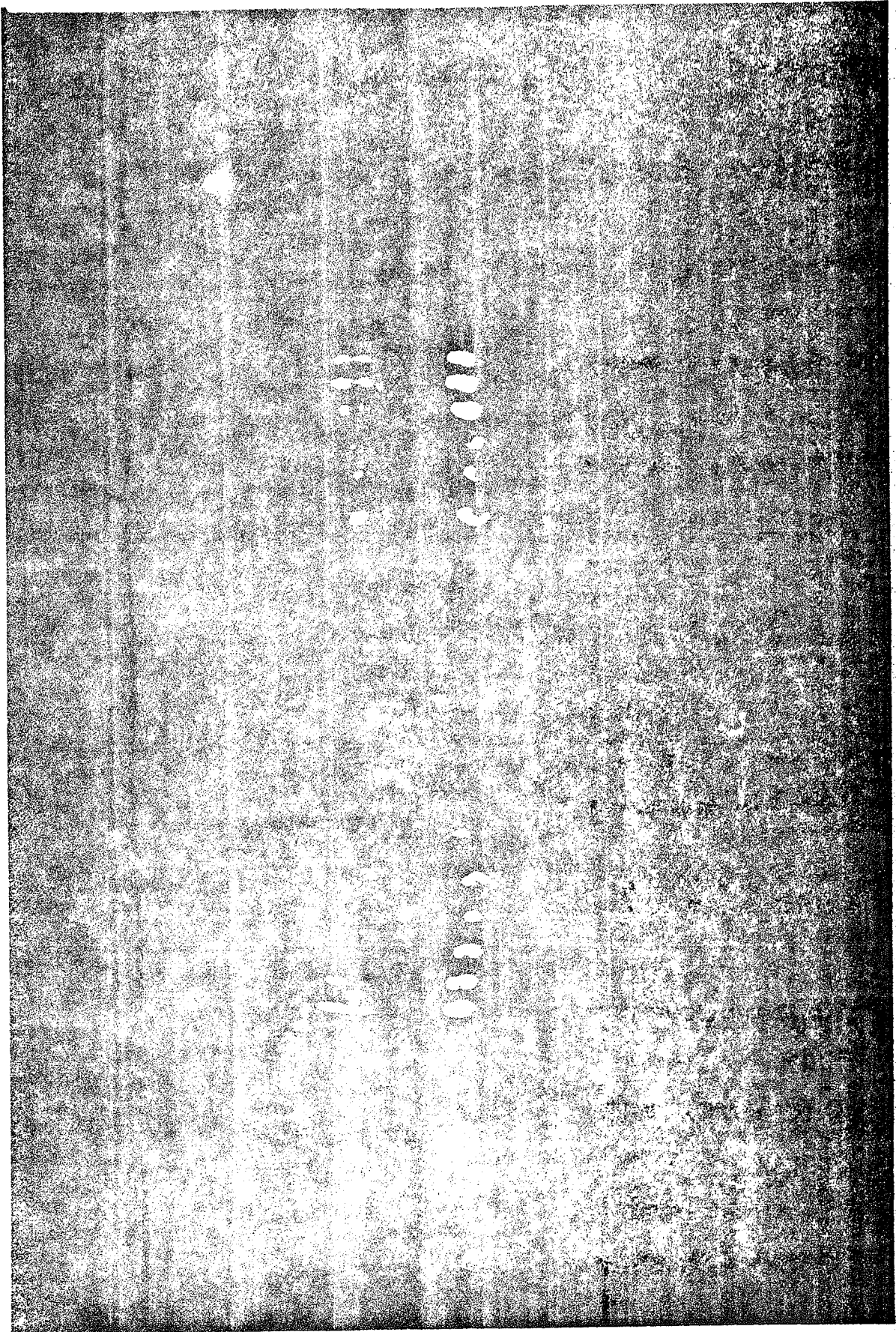


Figure 4

FIGURE 5.--Holes glowing along deflector angle. Position indicated by arrow in Figure 10. Photo shows first 5 turns at  $0^\circ$  and 4 turns at  $270^\circ$ , (1st turns at  $270^\circ$  blocked from view by foil holder at  $0^\circ$ ).

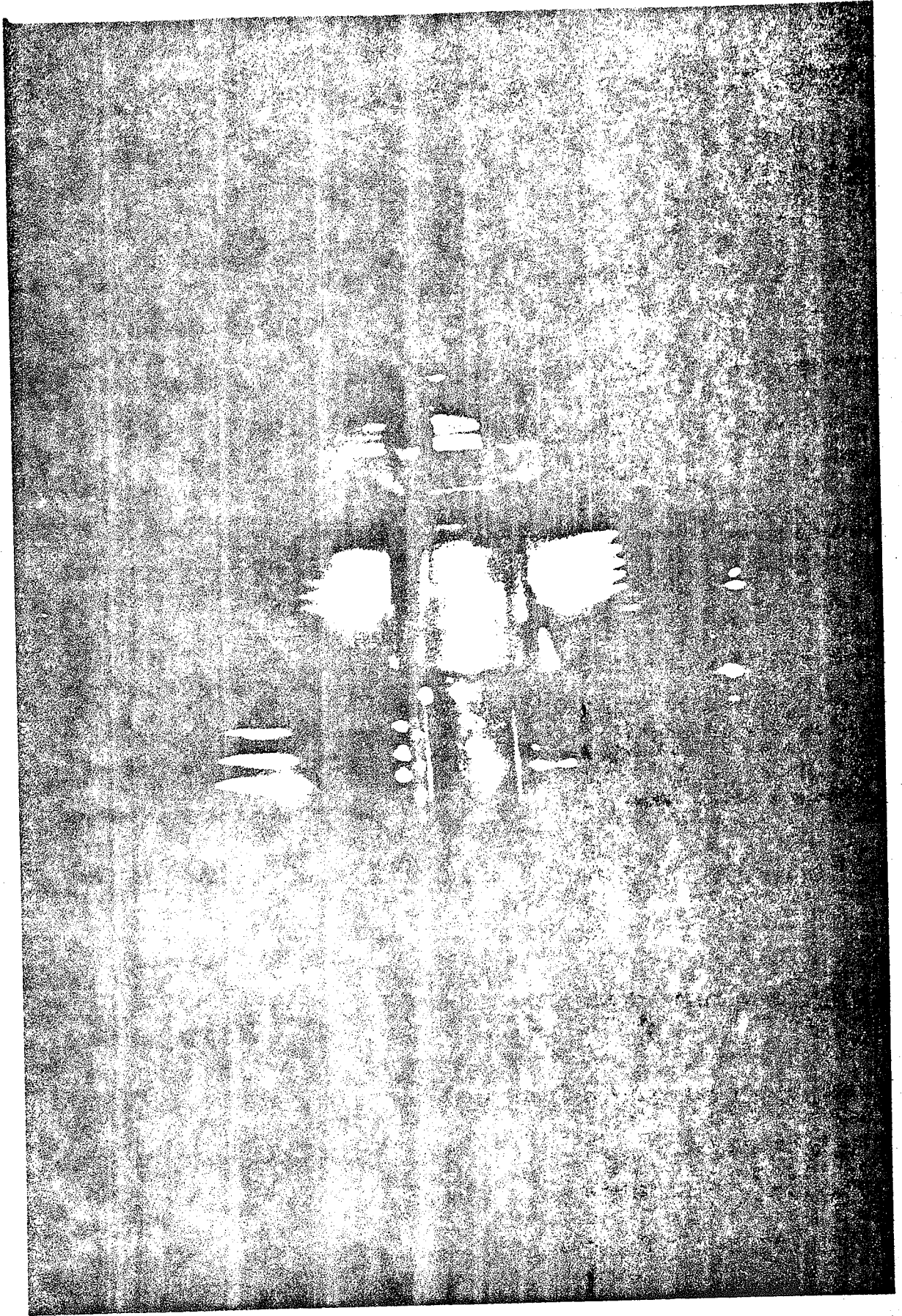


Figure 5

FIGURE 6.--Foil hole along detector angle as in Figure 5, showing the first turn on  $0^\circ$  just as the beam is about to burn through. Photo of 2nd run. Position of view indicated by arrow in Figure 10.



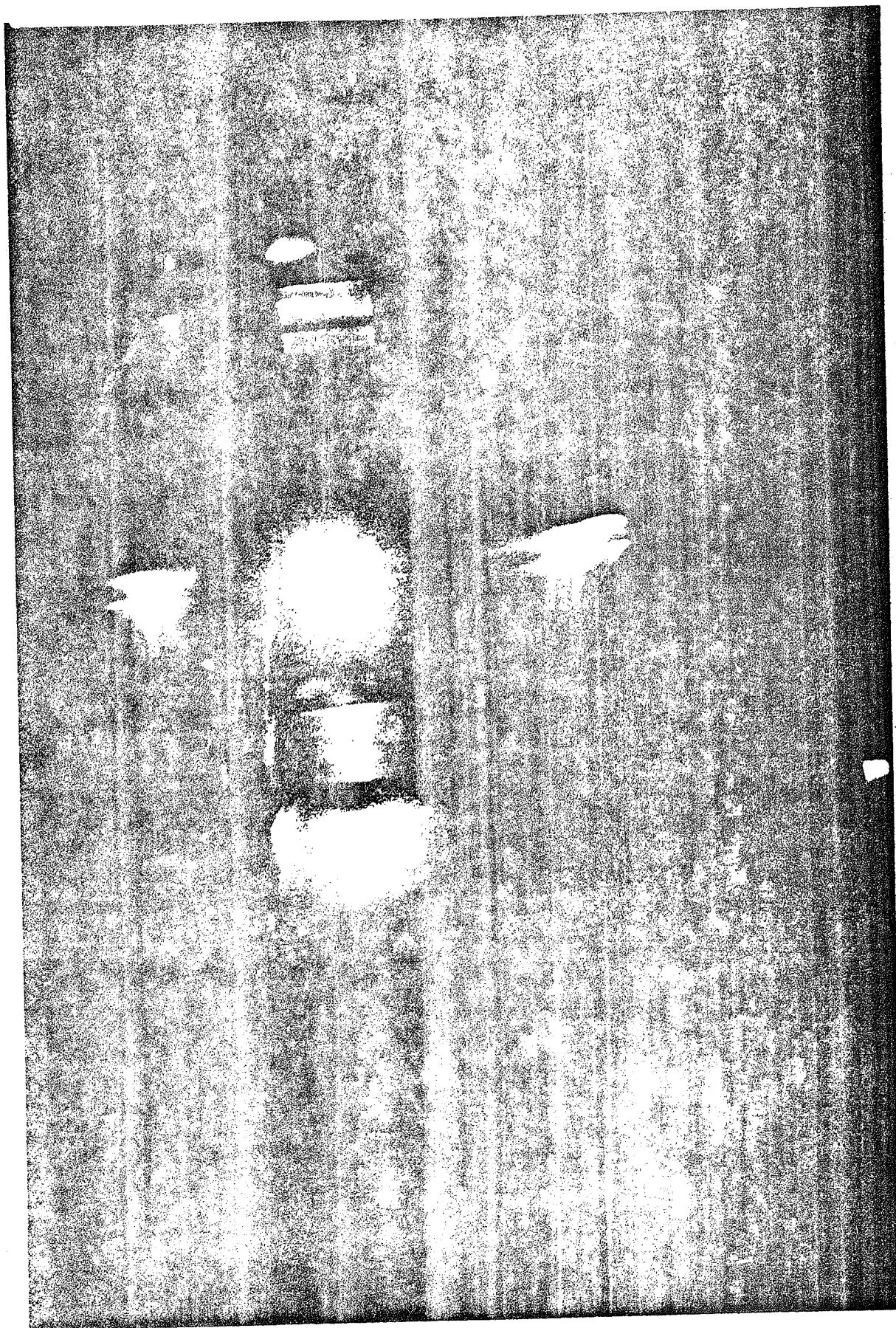
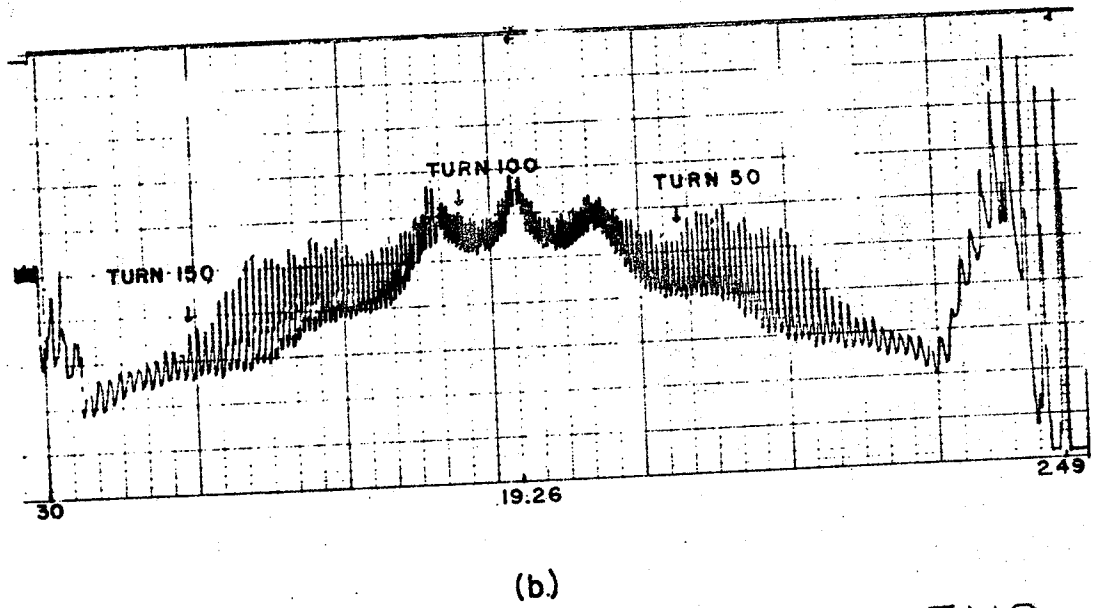
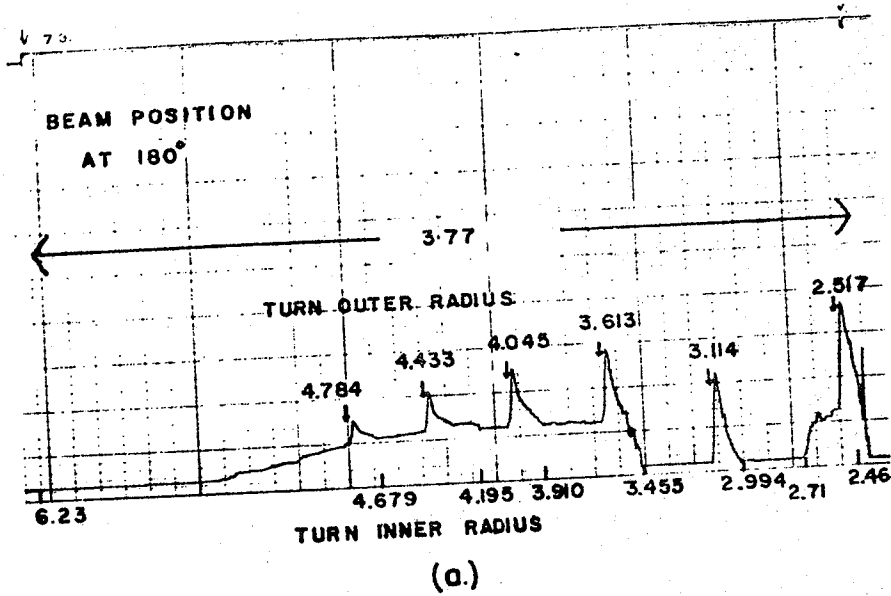


Figure 6



FIGURE 7.--Differential probe trace patterns. The probe is positioned at  $180^\circ$  and (a) shows the data at this angle giving the inner and outer turn radii. A full turn pattern with no centering coils in (b).

CURRENT DENSITY



DIFFERENTIAL PROBE RADIUS  
(inches)

Figure 7

machine center was used as a radius vector. The position of each hole therefore was measured as a change in angle from the reference position ( $0^\circ$ ), with an assumed constant radius. Table II gives the radius of the holes, in the first run, with relation to the measured angles using the transit compass method. To check the data initially, the separation between each hole was compared to a vernier caliper measurement of the separation using the foil alone. Table II shows that this difference is as much as 0.1 inches. This method was abandoned because of these errors as well as other errors from slight motion of the transit. The data is also corrected on the south dee ( $90^\circ$  position) for radial shift of the dees by .0625 inches due to the vacuum.

However, it was observed that each foil holder had been constructed with certain dimensions and alignment pins so they could be placed precisely, from the current cyclotron mechanical drawings. This method was pursued such that the position of the holders were known well with relation to the machine and therefore the  $270^\circ$ ,  $0^\circ$ , and  $90^\circ$  data were measured with relation to the foil holders themselves. This arrangement is shown in Figure 8. The front edge of the copper holders was used as the reference point.

Table III and Table IV give the turn number, radius data, and angles for similar runs of 24 MeV deuterons, where the measurements were all done with respect to the foil holders. In Table IV, the  $180^\circ$  data is taken from the

TABLE II.--Foil hole radii at 90° and 270° for the first run determined by the transit compass measurements and calculations. Angle accuracy to 1 minute. The trigonometric radius vector used was 114.937 inches±.001 inch. South dee (90° data) corrected for radial displacement due to vacuum. Measurements relate to distance from machine center.

Position (degrees)	Radius (inches)	Calculated Separation (inches)	Measured Separation (inches)	
90°	1°12'=1.2°	2.346	> .769	.623
	1°35'=1.583°	3.115	> .569	.524
	1°52'=1.867°	3.684	> .536	.415
	2°08'=2.133°	4.220	> .468	.371
	2°22'=2.367°	4.088	> .436	.355
	2°35'=2.583°	5.124		
270°	1°18'=1.3°	2.608	> .636	.734
	1°37'=1.617°	3.244	> .502	.612
	1°52'=1.867°	3.746	> .435	.514
	2°5' =2.083°	4.181	> .368	.469
	2°16'=2.267°	4.549	> .469	.408
	2°30'=2.50°	5.018		

FIGURE 8.--The foil holders and their dimensions relative to the center of the Cyclotron at  $0^\circ$ ,  $90^\circ$ , and  $270^\circ$ . The measurements are accurate to .001 inch. Note  $90^\circ$  and  $270^\circ$  are presented laying flat on the side viewed from the top.

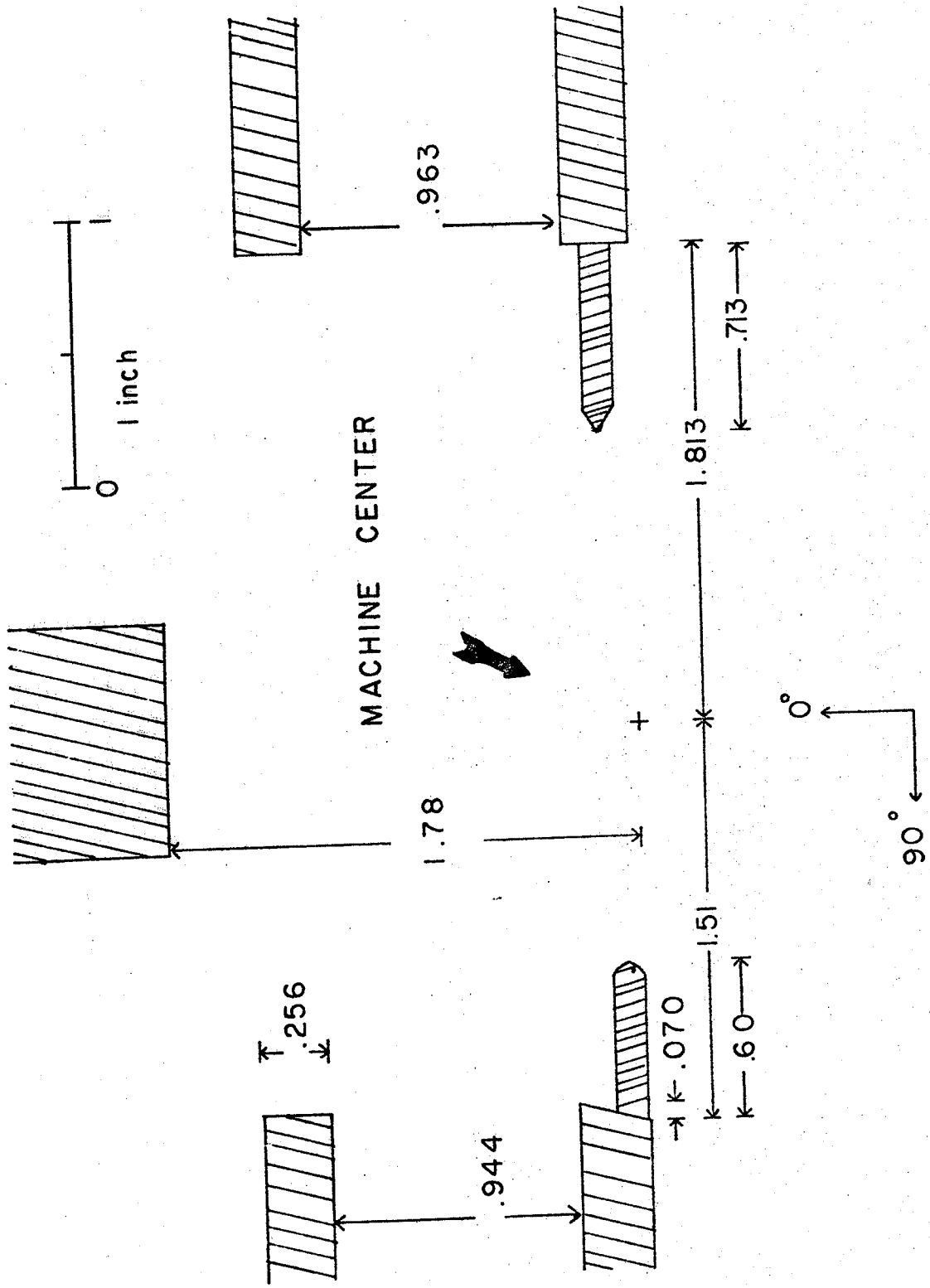


Figure 8

TABLE III.--Hole measurements data for run 1 (24 MeV deuterons) obtained using the foil holders and mechanical drawing as references. Positions corresponds to geometry in Figure 8. Raw data from foil holders alone and final radii to an accuracy of .001 inch. No data shown at 180°.

Turn #	0°		90°		270°	
	Raw data	Radius	Raw data	Radius	Raw data	Radius
0	-	-	-	-	-	-
	-	-	-	-	.263	2.076
1	.212	1.992	.432	1.942	.954	2.767
	.312	2.092	.552	2.062	1.137	2.950
2	1.029	2.809	1.183	2.693	1.576	3.389
	1.127	2.907	1.316	2.826	1.766	3.579
3	1.636	3.416	1.857	3.367	2.092	3.905
	1.775	3.555	1.943	3.453	2.251	4.064
4	2.163	3.943	2.362	3.872	2.530	4.343
	2.291	4.071	2.462	3.972	2.693	4.506
5	2.590	4.370	2.844	4.354	2.949	4.762
	2.722	4.502	2.918	4.428	3.097	4.910
6	3.016	4.796	3.265	4.775	3.354	5.167
	3.112	4.892	3.337	4.847	3.461	5.274
7	3.441	5.221				
	3.492	5.272				

TABLE IV.--Radii for run-2 using the foil holders and mechanical drawings as reference. Data at 0°, 90°, 180°, and 270° indicated. Raw data from foil holders alone and final radii all in inches ( $\pm 0.001$  inch).

Turn #	0°		90°		180°	270°	
	Raw data	Radius	Raw data	Radius	Radius	Raw data	Radius
1	-	-	.572	2.012	2.517	.893	2.706
	-	-	.650	2.090	2.710	1.087	2.900
2	1.057	2.837	1.303	2.743	2.994	1.497	3.310
	1.234	3.014	1.521	2.961	3.114	1.710	3.523
3	1.668	3.448	1.906	3.346	3.455	2.031	3.844
	1.847	3.627	2.106	3.546	3.613	2.235	4.048
4	2.181	3.961	2.425	3.865	3.910	2.515	4.328
	2.338	4.118	2.596	4.036	4.045	2.676	4.489
5	2.660	4.44	2.896	4.336	4.195	2.951	4.764
	2.780	4.56	3.030	4.470	4.433	3.076	4.889
6	3.081	4.861	3.306	4.746	4.679	3.340	5.153
	3.173	4.953	3.438	4.878	4.784	3.452	5.265
7	3.465	5.245					
	3.558	5.338					



differential probe trace pattern shown in Figure 7. The differential probe gives the beam current at positions that are digitally displayed at the control consol. By knowing the beginning and end positions of the probe in the machine system one can measure the probe trace pattern, (measured as 8.29 inches) and taking the ratio of these numbers define a conversion factor that gives the position of all points on the probe trace pattern in units of the machine dimensions. The width of the peak was considered the radial length of the beam and the sharp edge of the peak is the outer radius of the beam. This procedure was verified visually by noting when the glow of the foil hole dissappeared when moving the differential probe from its outer most radius to inside the second turn. As was seen in Figures 4 and 9, some holes were flat on one edge and rounded on the other. Since the holes were not shaped the same, it was necessary to consider the width of the beam as the acceptable data.

Magnetic field data for input into the computer calculations was taken from the measured fields previously mentioned. A lagranian point-interpolation was done using the cyclotron settings to generate the raw field data, depending on the particle and its energy as well as the rf-frequency, main magnet and trim coils settings.<sup>5</sup>

FIGURE 9.--Hole patterns burned on stainless steel screens, exposed at  $0^\circ$ ,  $90^\circ$ , and  $270^\circ$  simultaneously. On the  $270^\circ$  foil the screen was too short so the outside radius of the initial (0th) turn is slightly heated and burned, but not enough definition for data. (2nd run) 24 MeV deuterons.

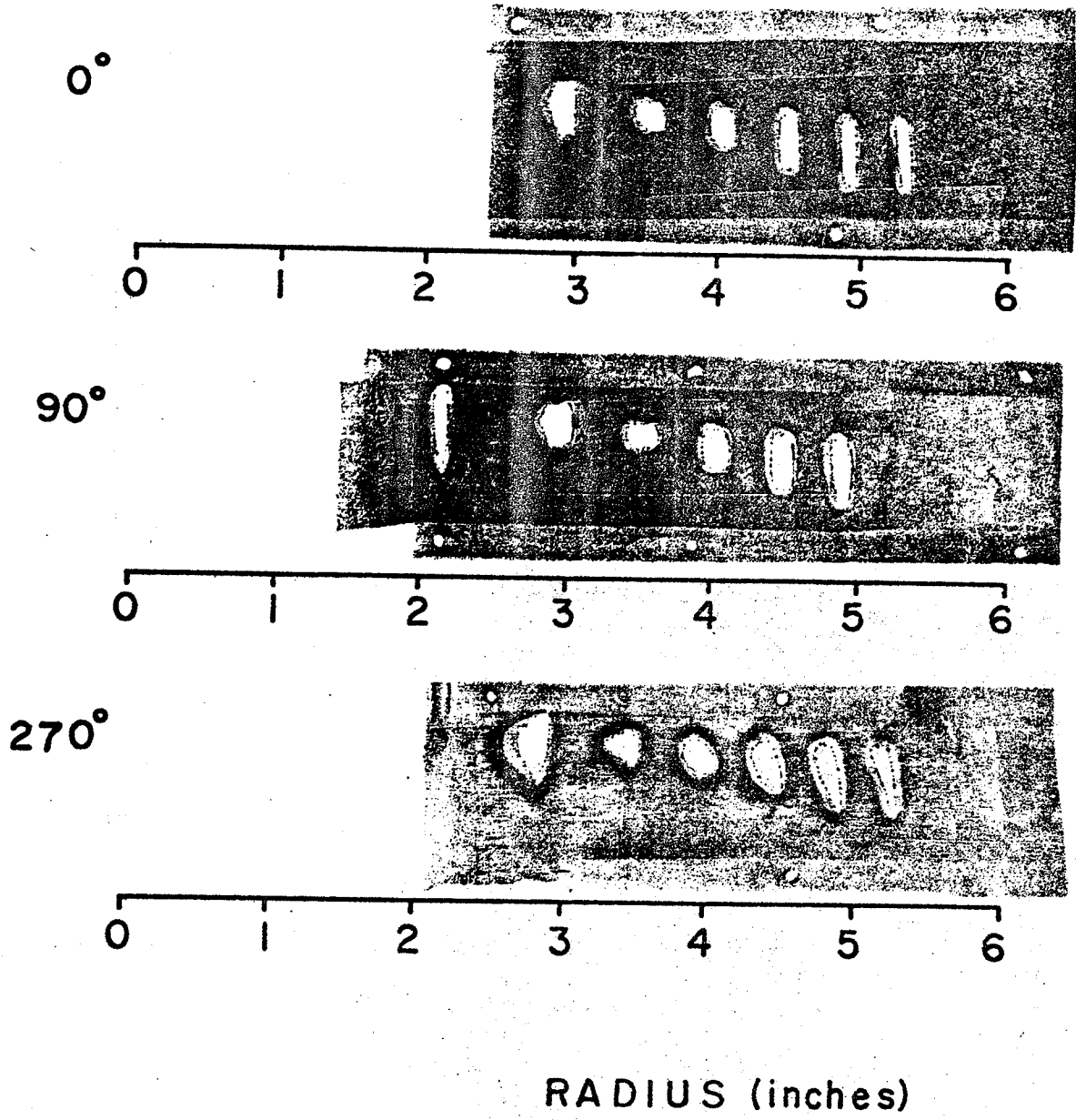


Figure 9

## 4. DATA ANALYSIS

### 4.1 CYCLONE Computer Orbit Code

Beam orbit calculations for this study were done using the precise orbit code known as CYCLONE. This code utilizes exact median plane radial equations of motion for particle trajectories in crossed electric and magnetic fields. Details of the electric fields are accounted for in three ways, which corresponds to the part of the program in which these various fields are used:

- (a) Source-puller region; in which the first part of the program considers the initial turn and uses the source to puller electric field.
- (b) "rf focusing" region; the second part of the program considers the first four turns and uses the large electric field;
- (c) the main acceleration region utilizes a step-function time-dependent potential in much the same way as the idea of assuming step function energy gain at each acceleration gap.

CYCLONE also provides provisions for study of equilibrium orbits, electrostatic deflector and magnetic channel. However, none of these studies are included.

Out put from the CYCLONE program is provided in the appendices. Analysis of the CYCLONE program is presented here in the form of graphs, which compare the radius vs. turn numbers for various starting phases and radius vs turn number for the foil burned data presented earlier. In the use of this code it was necessary to pick the correct starting phase which would correspond to the foil burns. The method used initially was to run the program in succession changing the dee voltage until the beam is aligned with the radial slit on the initial turn at 1.713 inches radius for  $180^\circ$  as can be seen from Figure 10. However, the dee voltage can be closely approximated by using the differential probe trace to determine the number of turns and using the equation:

$$E_f/\eta = 4 V_{dee} \sin[N\theta_{dee}/2]$$

where  $E_f$  is the final particle energy.

$\eta$  = number of turns

$N$  = Harmonic number

$\theta_{dee}$  = angular length of the dees.

Thus knowing the maximum energy gain per turn, it is possible to determine the approximate dee voltage.

FIGURE 10.--Plot of calculated orbit leaving the source at a starting time of  $-35^\circ$  (rf-degrees), superimposed on a drawing of the  $N=2$  central region geometry for  $134^\circ$  dees, in the MSU Cyclotron. Data experimentally gathered is indicated by the rectangles at all four positions, from foil burns and differential probe.

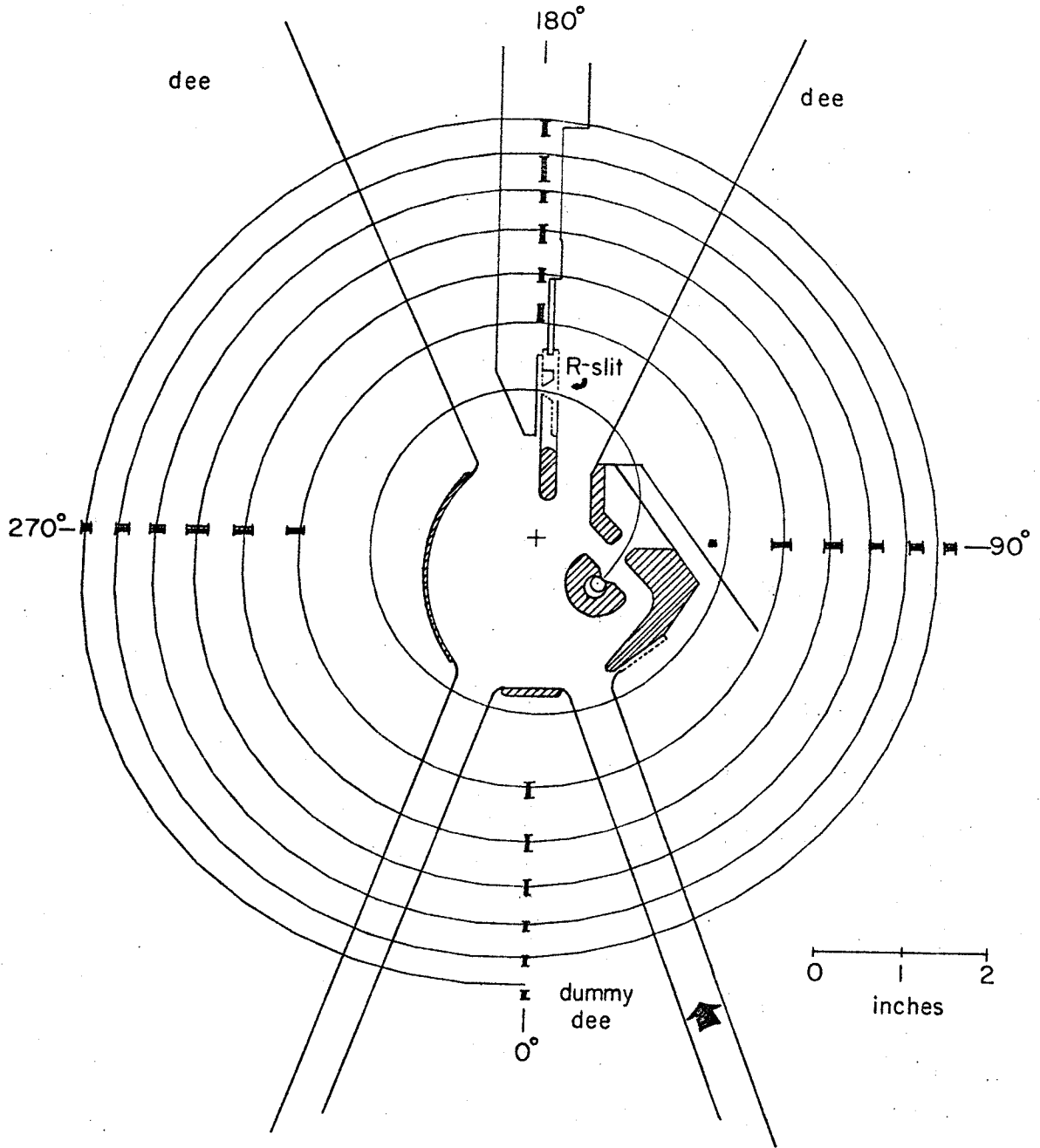


Figure 10

#### 4.2 CYCLONE Calculations and Verification Analysis

In Figure 11, the results for one run are plotted against CYCLONE calculations for starting times (in rf-degrees) from  $-20^\circ$  to  $-50^\circ$  in  $5^\circ$  intervals. Figure 11a shows the results for the new fields and Figure 11b the results for the old fields. By comparing the width of the foil holes and the theoretical curve, one can compare which curves are accurate and therefore (since the only altered parameter are the electric fields), which fields correspond best to what actually exist in the Cyclotron machine. The width of the hole to some extent, is the degree of uncertainty in the beam position. Even though the measurements are accurate to within .001 inch, the center beam spot is still uncertain by the width of the burned hole. On the 0<sup>th</sup> turn only the outer edge of the hole is well defined.

Examining first the old field data (Figure 11b), it is found that at  $-20^\circ$  starting time, a close fit is possible for data at  $270^\circ$  and  $0^\circ$  out to the fifth turn. In the sixth and seventh turns only the  $0^\circ$  data is closely fitted by the curve. This phenomenon is observed for the other starting times as well to such an extent that none can give a close correlation for all the holes at once. It becomes necessary to change starting times to fit the data only at a specific angle.



FIGURE 11.--Plot of inside and outside radii of foil data for the first data run, against turn number. Plot (a) gives theoretical curve from the CYCLONE code of radius-vs-turn number for various starting times using the new electric fields. The curves for the old fields are shown for comparison in (b). No data shown for  $180^\circ$ .

# FOIL BURNS RUN 1

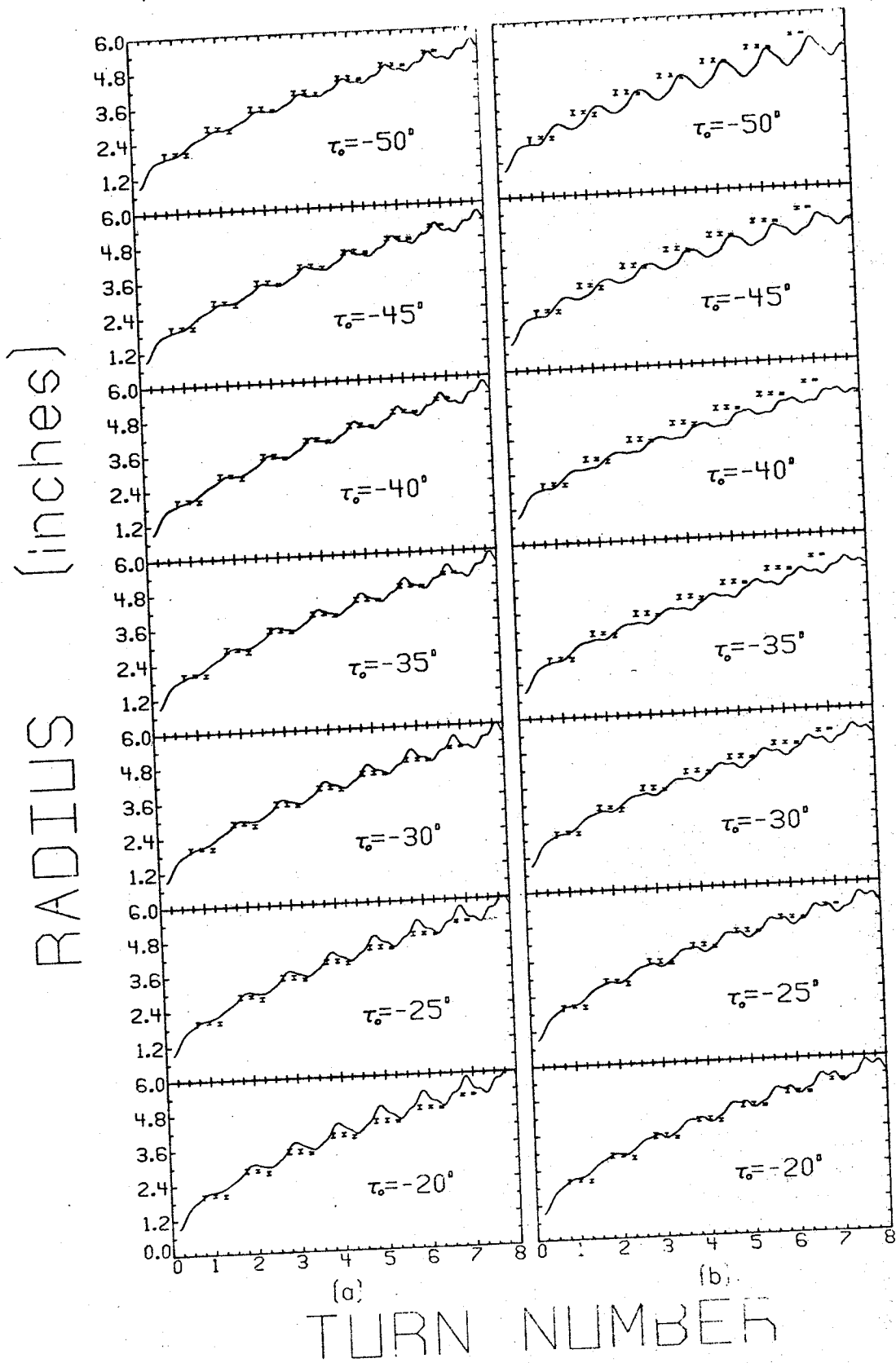


Figure 11

With the new fields (Figure 11a) the observation tends to be similar with the exception that for one starting time it is possible to fit accurately all the turns at all the data angles simultaneously, namely  $-35^\circ$  and  $-40^\circ$ . By plotting the different starting times for this run it is possible to observe the position of the Cyclone data shifting radially at the turns but still restricted to pass through the initial radial slit at  $180^\circ$ . The accuracy of the source to puller field and large electric field for the old data account for the shift in position according to turn number. In contrast Figure 12a fully illustrates the close correlation of Cyclone theoretical calculations to the measured field data. Data in Figure 12 also includes the  $180^\circ$  beam position making the analysis complete for four different sectors of the machine. Accurate agreement between experimental and theoretical positions was determined to be approximately .01 to .2 inches. Using the data from the second run this is illustrated better by introducing a parameter corresponding to the change in the position of the beam by Cyclone and the foil burns. Therefore we denote:

$$\Delta R = R_{\text{foil burns}} - R_{\text{cyclone}}$$

as this change in position. Data for the foil burns, however, is presented as an inside and outside radius. Therefore, the centroid of this hole was considered the

FIGURE 12.--Plot of inside and outside radii of foil data for the second data run, against turn number. Theoretical curves for various starting times are plotted for the new fields (a) and the old fields (b).

# FOIL BURNS RUN 2

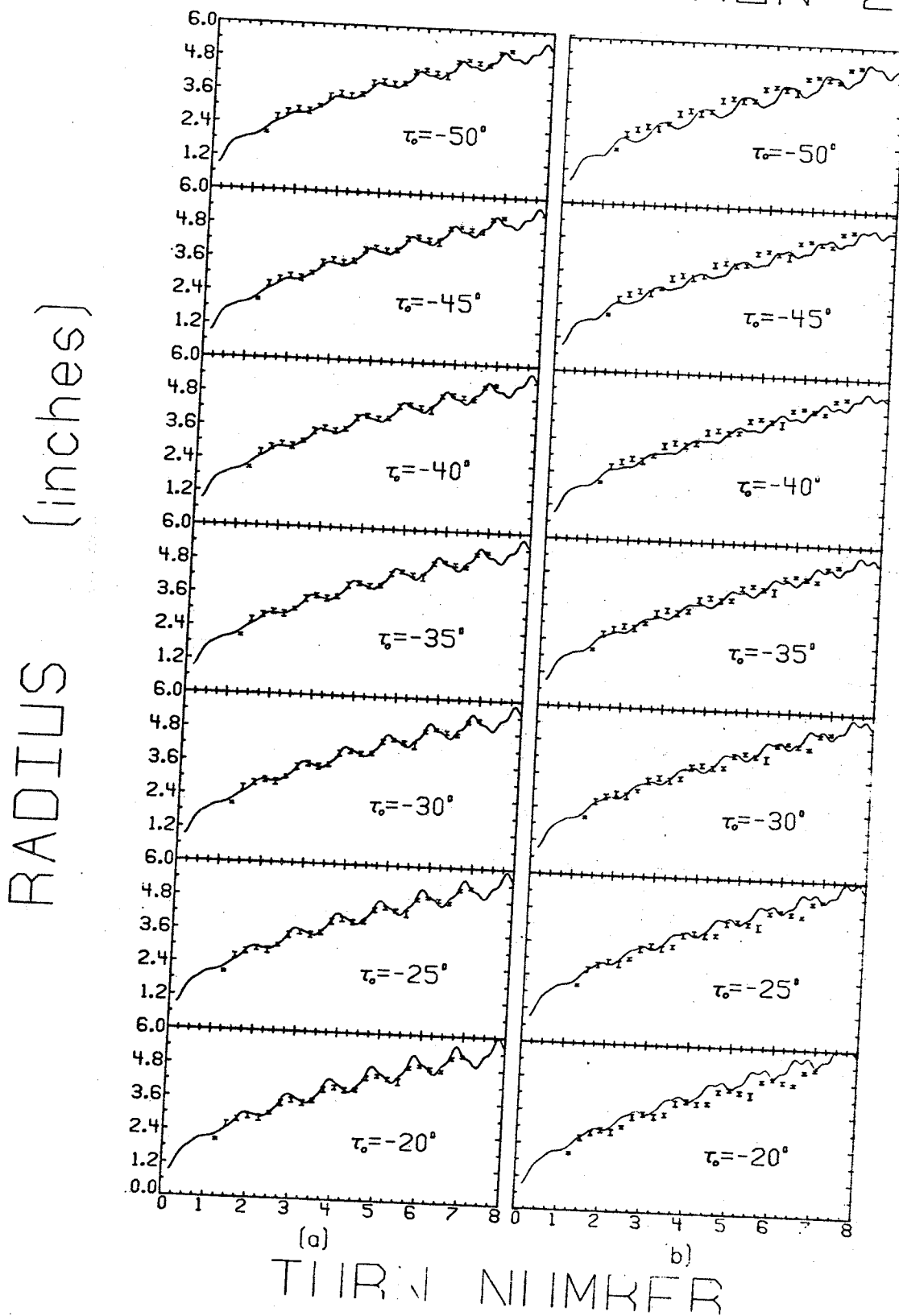


Figure 12

beam position and this was considered  $R_f$  for the  $\Delta R$  calculations. These calculations are presented in Table V thru Table VIII. In Figure 13  $\Delta R$  is plotted against starting time for successive turns, at each angular position of the data. By choosing a starting time at those turns where the line crosses 0.00 inches, it is easy to pick the initial starting time which gives close correlation to the foil data for this particular  $N=2$  run. In this way a close determination of the initial phase at which the peak intensity portion of the beam leaves the ion source and consequently its phase dependence in the initial few turns can be studied. This is also a means of determining if the foil holes can be fitted at only one angular position at a time easily. In Figure 13 at  $0^\circ$  this seems true since the slope of the lines indicates a wide spread in starting time yielding a large range in data matching. The other angles indicate that  $-35^\circ$  starting time should give accurate results for the second, third and fourth turns with a slightly larger spread at the fifth and sixth turns.

FIGURE 13.-- $\Delta R$ -vs-starting time for the four burn positions, showing comparison of foil position to cyclone calculated radius. Each turn of the data is indicated. Note the greatly expanded radial scale contrasted to figures 11 and 12.

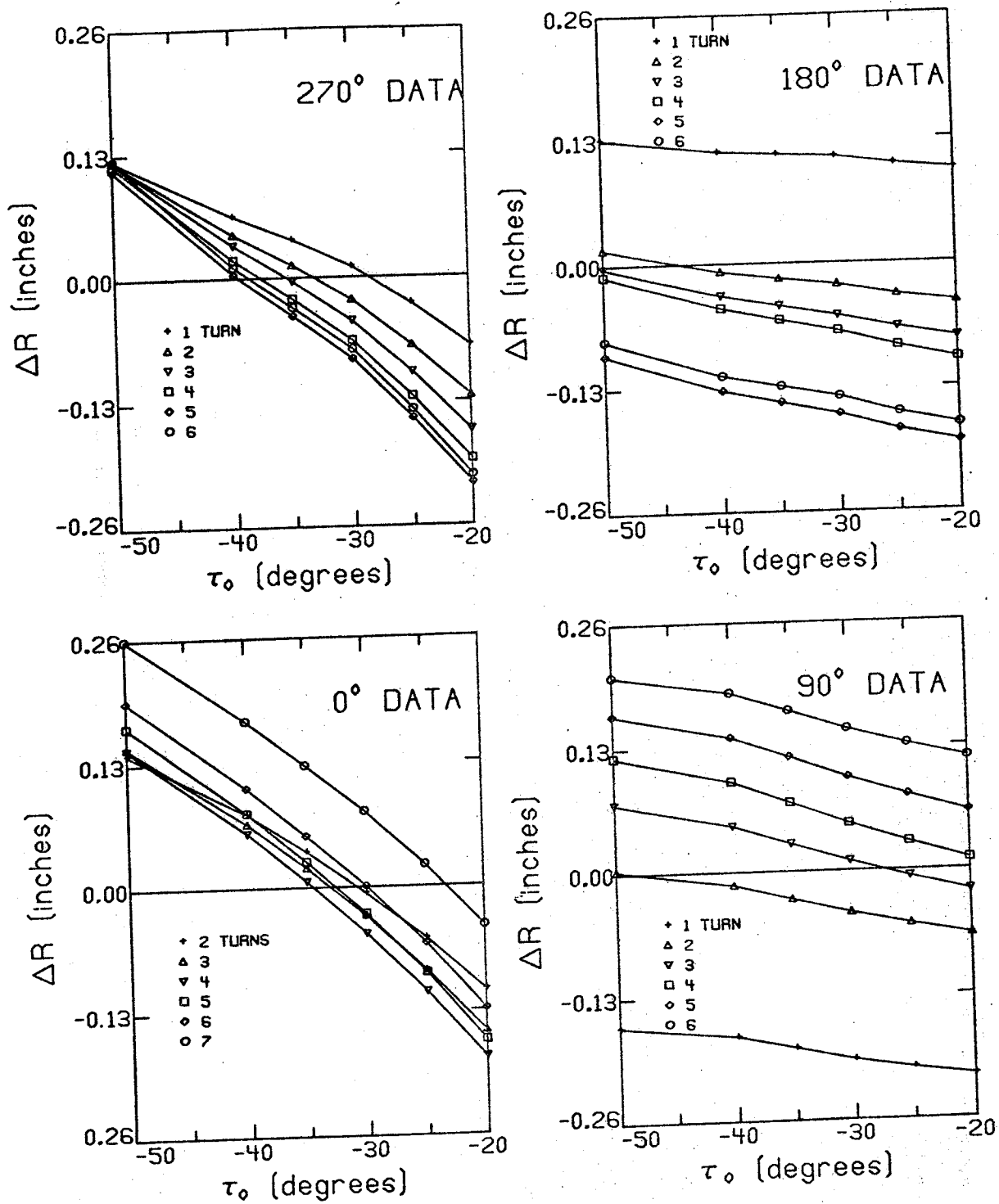


Figure 13



TABLE V.-- $\Delta R$ -vs-turn number data at various starting times for the  $0^\circ$  data. Radii are presented in inches accurate to .001 inch.

$\tau_o = -20^\circ$		$\tau_o = -25^\circ$		$\tau_o = -30^\circ$	
Turn #	$\Delta R$	Turn #	$\Delta R$	Turn #	$\Delta R$
2	-.10917	2	-.05425	2	-.00680
3	-.15193	3	-.08832	3	-.03048
4	-.17938	4	-.11047	4	-.04890
5	-.16167	5	-.09047	5	-.02808
6	-.12886	6	-.05992	6	.00073
7	-.04187	7	.02213	7	.07880

$\tau_o = -35^\circ$		$\tau_o = -40^\circ$		$\tau_o = -50^\circ$	
2	.03717	2	.07729	2	.14044
3	.02008	3	.06690	3	.14726
4	.00598	4	.05696	4	.14535
5	.02654	5	.07793	5	.16879
6	.05357	6	.10421	6	.19491
7	.12753	7	.17430	7	.25954

TABLE VI.--- $\Delta R$ -vs-turn number data at various starting times for  $90^\circ$  data.  $\Delta R$  are in inches  $\pm .001$  inch.

$\tau_o = -20^\circ$		$\tau_o = -25^\circ$		$\tau_o = -30^\circ$	
Turn #	$\Delta R$	Turn #	$\Delta R$	Turn #	$\Delta R$
1	-.21456	1	-.20647	1	-.19713
2	-.06761	2	-.05594	2	-.04354
3	-.02155	3	-.00672	3	.01021
4	.01094	4	.02952	4	.04973
5	.06107	5	.07913	5	.09795
6	.11762	6	.13233	6	.14858

$\tau_o = -35^\circ$		$\tau_o = -40^\circ$		$\tau_o = -50^\circ$	
Turn #	$\Delta R$	Turn #	$\Delta R$	Turn #	$\Delta R$
1	-.18418	1	-.17095	1	-.15976
2	-.02854	2	-.01317	2	.00300
3	.02899	3	.04830	3	.07280
4	.07222	4	.09483	4	.12131
5	.11978	5	.14101	5	.16504
6	.16822	6	.8740	6	.20568

TABLE VII.-- $\Delta R$ -vs-turn number data at various starting times for the  $180^\circ$  data. Radii are presented in inches accurate to .001 inch.

$\tau_o = -20^\circ$		$\tau_o = -25^\circ$		$\tau_o = -30^\circ$	
Turn #	$\Delta R$	Turn #	$\Delta R$	Turn #	$\Delta R$
1	.09764	1	.10317	1	.11120
2	-.04084	2	-.03301	2	-.02233
3	-.07833	3	-.06744	3	-.05468
4	-.10045	4	-.08683	4	-.07072
5	-.18726	5	-.17445	5	-.15749
6	-.16931	6	-.15635	6	-.13934

$\tau_o = -35^\circ$		$\tau_o = -40^\circ$		$\tau_o = -50^\circ$	
Turn #	$\Delta R$	Turn #	$\Delta R$	Turn #	$\Delta R$
1	.11449	1	.11699	1	.13138
2	-.01574	2	-.00821	2	.01655
3	-.04401	3	-.03303	3	-.00321
4	-.05878	4	-.04592	4	-.01125
5	-.14496	5	-.13258	5	-.09423
6	-.12820	6	-.11696	6	-.07866

TABLE VIII.-- $\Delta R$ -vs-turn number data at various starting times for the  $180^\circ$  data. Radii are in inches  $\pm 0.001$  inch.

$\tau_o = -20^\circ$		$\tau_o = -25^\circ$		$\tau_o = -30^\circ$	
Turn #	$\Delta R$	Turn #	$\Delta R$	Turn #	$\Delta R$
1	-.07183	1	-.02733	1	.01148
2	-.12476	2	-.07124	2	-.02321
3	-.16068	3	-.09939	3	-.04513
4	-.19118	4	-.12493	4	-.06577
5	-.21657	5	-.14746	5	-.08504
6	-.20827	6	-.13803	6	-.07487

$\tau_o = -35^\circ$		$\tau_o = -40^\circ$		$\tau_o = -50^\circ$	
Turn #	$\Delta R$	Turn #	$\Delta R$	Turn #	$\Delta R$
1	.04004	1	.06503	1	.12410
2	.01288	2	.04565	2	.12294
3	-.00354	3	.03447	3	.12303
4	-.02175	4	.01894	4	.11937
5	-.03968	5	.00385	5	.11381
6	-.03093	6	.01143	6	.12394

## 5. CONCLUSIONS

It has been shown that this experimental procedure is useful in the prediction of a good starting time and thereby a good starting phase. The orbit radii and their correlation to theoretical predictions seem to give a clue that a starting time of  $-35^\circ$  to  $-40^\circ$  gives a precise initial phase that best fits all the data. It is therefore concluded that this range for the starting time can be translated back to the actual machine thru the starting phase of the particles and thereby give better operation in the second harmonic mode.

This study of the central region electric fields has made it possible to substantiate our theoretical predictions. This investigation confirms that the new electric fields are accurate and reliable for future central region studies.

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11. H. G. Blosser, "Physics 961--Winter Term, 1971"  
Internal Report, MSU Cyclotron Laboratory (1972),  
p. 76.

**APPENDIX**



TABLE IX.--Cyclone calculations output for 24 MeV deuterons utilizing the new electric fields in the second run. Starting time is  $-35^\circ$  (rf-degrees).

CYCLOTRON-III

SHALL E FIELD 1.059-G  
 ES F 1875.581 J = 1  
 RF FREQ = 20.75000 DEE VOLTAGE = 47.49031 B = 13.91975  
 DEE WIDTH = 138.00 FIRST GAP AT 21.00 HARMONIC NR = 2  
 LARGE FIELD ROTATED BY 45.00 DEGREES  
 GAPS AT 21.00 199.00 201.00 339.00 DEGREES  
 TRANSIT TIME EFFECTS INCLUDED IN PART 3  
 ALPHA1 = 20.00 ALPHA2 = 125.00 ALPHA3 = 135.00 ALPHA4 = .50  
 R1 = .8750 R2 = .5160 R3 = .1100 W/P = .0200

8 FIELD 24.00 6 FIRST HARMONIC

LARGE E FIELD 2.138-2A  
 A = 174.94981 B = 13.91975  
 DEE VOLTAGE = 47.49031 HARMONIC NR = 2  
 FIRST GAP AT 21.00  
 LARGE FIELD ROTATED BY 45.00 DEGREES  
 GAPS AT 21.00 199.00 201.00 339.00 DEGREES  
 TRANSIT TIME EFFECTS INCLUDED IN PART 3  
 ALPHA1 = 20.00 ALPHA2 = 125.00 ALPHA3 = 135.00 ALPHA4 = .50  
 R1 = .8750 R2 = .5160 R3 = .1100 W/P = .0200

REV	THETA	R	PR	P-1	E	TAU	XI	ETA	V
0	60.7156	916702	004953	56.4331	00010	35.0000	000000	000000	000000
0	60.7387	916989	006545	64.6024	00020	33.1250	000003	000000	000019
0	60.7686	917124	008339	72.7372	00034	31.2500	000012	000003	000052
0	60.8067	917279	010018	80.9884	00052	29.3750	000030	000012	000107
0	60.8533	917450	011710	89.2656	00075	27.5000	000058	000038	000168
0	60.9088	917640	013438	97.4425	00105	25.6250	000134	000171	000240
0	60.9738	917840	015227	105.6376	00141	23.7500	000226	000238	000310
0	61.0488	918050	017083	113.9727	00185	21.8750	000331	000368	000415
0	61.1344	918280	019009	122.2689	00239	20.0000	000456	000458	000530
0	61.2314	918530	021250	130.5879	00304	18.1250	000593	000458	000679
0	61.3405	918800	023859	138.9298	00383	16.2500	000755	000242	000850
0	61.4624	919100	026874	147.2938	00476	14.3750	000938	000237	001054
0	61.5981	919430	030208	155.6952	00588	12.5000	000986	000457	001293
0	61.7487	919790	033984	164.1223	00722	10.6250	000980	000624	001584
0	61.9151	920180	038237	172.5801	00881	8.7500	000980	000644	001925
0	62.0986	920600	042970	181.0722	001074	6.8750	000980	000652	002310
0	62.2993	921050	048201	189.5919	001308	5.0000	000980	000671	002730
0	62.5179	921530	053948	198.1728	001589	3.1250	000980	000632	003183
0	62.7547	922040	060201	206.8243	001921	1.2500	000980	000662	003672
0	63.0097	922580	066952	215.5452	002302	0.3750	000980	000683	004192
0	63.2837	923150	074208	224.3237	002737	0.0000	000980	000683	004744
0	63.5765	923750	081976	233.1513	003215	0.0000	000980	000683	005318
0	63.8885	924380	090256	242.0244	003730	0.0000	000980	000683	005912
0	64.2197	925040	099048	250.9453	004282	0.0000	000980	000683	006528
0	64.5702	925730	010856	260.0159	004879	0.0000	000980	000683	007166
0	64.9408	926450	013527	269.2424	005512	0.0000	000980	000683	007826
0	65.3317	927200	017201	278.6274	006192	0.0000	000980	000683	008518
0	65.7439	927980	021931	288.1733	006915	0.0000	000980	000683	009232
0	66.1775	928790	027726	297.8848	007684	0.0000	000980	000683	009968
0	66.6326	929630	034584	307.7642	008500	0.0000	000980	000683	010726
0	67.1093	930500	042506	317.8137	009372	0.0000	000980	000683	011506
0	67.6076	931400	051500	328.0349	010299	0.0000	000980	000683	012308
0	68.1277	932330	061576	338.4288	011277	0.0000	000980	000683	013132
0	68.6696	933290	072844	348.9959	012302	0.0000	000980	000683	013978
0	69.2334	934280	085306	359.7368	013377	0.0000	000980	000683	014846
0	69.8191	935290	098972	370.6519	014500	0.0000	000980	000683	015736
0	70.4276	936330	013844	381.7418	015672	0.0000	000980	000683	016648
0	71.0590	937400	020000	393.0061	016893	0.0000	000980	000683	017582
0	71.7133	938490	027444	404.4453	018165	0.0000	000980	000683	018538
0	72.3905	939610	036176	417.0599	019488	0.0000	000980	000683	019516
0	73.0917	940760	046208	430.8504	020862	0.0000	000980	000683	020516
0	73.8169	941940	058552	445.8178	022287	0.0000	000980	000683	021538
0	74.5662	943150	073200	461.9621	023763	0.0000	000980	000683	022582
0	75.3396	944390	090152	479.2844	025290	0.0000	000980	000683	023648
0	76.1371	945660	010400	497.7957	026868	0.0000	000980	000683	024736
0	76.9587	946960	014056	517.4969	028497	0.0000	000980	000683	025846
0	77.8044	948290	020000	538.3892	030177	0.0000	000980	000683	026978
0	78.6751	949650	028224	560.4737	031908	0.0000	000980	000683	028132
0	79.5708	951040	038760	583.7604	033690	0.0000	000980	000683	029308
0	80.4925	952460	051600	608.2503	035522	0.0000	000980	000683	030506
0	81.4402	953910	066848	633.9435	037404	0.0000	000980	000683	031726
0	82.4139	955390	084504	660.8408	039336	0.0000	000980	000683	032968
0	83.4136	956890	010480	688.9432	041318	0.0000	000980	000683	034232
0	84.4391	958420	014000	718.2507	043350	0.0000	000980	000683	035518
0	85.4914	960000	020000	748.7642	045432	0.0000	000980	000683	036826
0	86.5705	961610	028224	780.4847	047564	0.0000	000980	000683	038156
0	87.6764	963250	039648	813.4121	049746	0.0000	000980	000683	039508
0	88.8091	964920	054304	847.5474	051978	0.0000	000980	000683	040882
0	89.9696	966620	072400	892.8907	054260	0.0000	000980	000683	042278
0	91.1579	968350	093744	940.4430	056592	0.0000	000980	000683	043696
0	92.3740	970110	011936	990.2053	058974	0.0000	000980	000683	045136
0	93.6181	971890	014000	1042.1776	061406	0.0000	000980	000683	046598
0	94.8902	973700	020000	1096.3609	063888	0.0000	000980	000683	048082
0	96.1913	975540	028224	1162.7552	066420	0.0000	000980	000683	049588
0	97.5214	977410	039648	1241.3605	069002	0.0000	000980	000683	051116
0	98.8805	979310	054304	1332.1776	071634	0.0000	000980	000683	052666
0	100.2686	981240	072400	1435.2057	074316	0.0000	000980	000683	054238
0	101.6857	983190	093744	1550.5448	077048	0.0000	000980	000683	055832
0	103.1318	985160	011936	1678.1959	079830	0.0000	000980	000683	057448
0	104.6069	987150	014000	1818.1592	082662	0.0000	000980	000683	059086
0	106.1110	989160	020000	1970.4347	085544	0.0000	000980	000683	060746
0	107.6451	991190	028224	2135.0224	088476	0.0000	000980	000683	062428
0	109.2092	993240	039648	2312.9237	091458	0.0000	000980	000683	064132
0	110.8033	995310	054304	2504.1384	094490	0.0000	000980	000683	065858
0	112.4274	997400	072400	2708.6671	097572	0.0000	000980	000683	067606
0	114.0815	999510	093744	2936.5104	100704	0.0000	000980	000683	069376
0	115.7656	101640	011936	3187.6683	103886	0.0000	000980	000683	071168
0	117.4797	103590	014000	3462.1416	107118	0.0000	000980	000683	072982
0	119.2238	105560	020000	3760.0203	110390	0.0000	000980	000683	074818
0	121.0079	107550	028224	4082.3044	113702	0.0000	000980	000683	076676
0	122.8320	109560	039648	4429.0937	117054	0.0000	000980	000683	078556
0	124.6961	111590	054304	4800.4880	120446	0.0000	000980	000683	080458
0	126.6002	113640	072400	5196.4883	123878	0.0000	000980	000683	082382
0	128.5443	115710	093744	5617.0946	127350	0.0000	000980	000683	084328
0	130.5284	117800	011936	6062.3069	130862	0.0000	000980	000683	086296
0	132.5525	119910	014000	6532.1252	134414	0.0000	000980	000683	088286
0	134.6166	122040	020000	7026.5505	138006	0.0000	000980	000683	090298
0	136.7207	124190	028224	7545.5828	141638	0.0000	000980	000683	092332
0	138.8648	126360	039648	8089.2211	145310	0.0000	000980	000683	094388
0	141.0489	128550	054304	8757.4654	149022	0.0000	000980	000683	096466
0	143.2730	130760	072400	9450.3167	152774	0.0000	000980	000683	098566
0	145.5371	133000	093744	10177.7750	156566	0.0000	000980	000683	100688
0	147.8412	135260	011936	10939.7413	160398	0.0000	000980	000683	102832
0	150.1853	137540	014000	11836.2056	164270	0.0000	000980	000683	104998
0	152.5694	139840	020000	12867.1679	168182	0.0000	000980	000683	107186
0	154.9935	142160	028224	14032.6282	172134	0.0000	000980	000683	109396
0	157.4576	144500	039648	15332.5865	176126	0.0000	000980	000683	111628
0	159.9617	146860	054304	16767.0428	180158	0.0000	000980	000683	113882
0	162.5058	149240	072400	18336.9971	184230	0.0000	000980	000683	116158
0	165.0899	151640	093744	19942.4504	188342	0.0000	000980	000683	118456
0	167.7140	154060	011936	21683.4027	192494	0.0000	000980	000683	120776
0	170.3781	156500	014000	23560.8540	196686	0.0000	000980	0	

REV	META	H	PR	PHI	E	TAJ	XEF	PXEF
00	77.8142	1.997461	4.956971	-20.0036	0.30362	45.8250	0.24325	0.22173
00	78.7245	1.003584	4.374530	-19.9439	0.31217	47.9200	0.24324	0.30821
00	79.6424	1.009097	4.391504	-19.9298	0.32750	49.9730	0.251681	0.35768
00	80.5659	1.016688	4.407491	-19.8818	0.33783	51.9290	0.256800	0.32978
00	81.4924	1.023629	4.421345	-19.8598	0.34628	53.8120	0.256899	0.39401
00	82.4193	1.030783	4.432788	-19.8386	0.35293	55.6100	0.256953	0.37980
00	83.3444	1.038104	4.441553	-19.8188	0.35774	57.3270	0.256441	0.35658
00	84.2665	1.045555	4.448384	-19.7831	0.36161	58.9750	0.257142	0.33539
00	85.1849	1.053107	4.453491	-19.7448	0.36461	60.6650	0.257883	0.31156
00	86.0990	1.060731	4.456957	-19.6979	0.36691	62.3900	0.258231	0.28491
00	87.0233	1.068400	4.459122	-19.6417	0.36875	64.1500	0.258749	0.25630
00	87.9412	1.076028	4.460407	-19.5757	0.37016	66.0400	0.259497	0.22685
00	88.8512	1.083814	4.460950	-19.4996	0.37119	68.1250	0.259530	0.19732
00	89.7655	1.091705	4.460885	-19.4131	0.37192	70.3000	0.259831	0.16760
00	90.6836	1.099694	4.460393	-19.3151	0.37250	71.7850	0.259881	0.13744
00	91.6057	1.107783	4.459675	-19.2037	0.37290	73.4700	0.259662	0.10700
00	92.5318	1.115974	4.458622	-19.0905	0.37322	75.3500	0.259259	0.07636
00	93.4610	1.124261	4.457394	-18.9621	0.37343	77.5200	0.258785	0.04564
00	94.3931	1.132645	4.455985	-18.8281	0.37356	79.9700	0.258230	0.01492
00	95.3282	1.141123	4.454448	-18.6739	0.37365	81.2200	0.257599	0.00000
00	96.2653	1.149695	4.452759	-18.5148	0.37372	83.1200	0.256885	0.00000
00	97.2044	1.158358	4.450986	-18.3456	0.37376	85.0000	0.256082	0.00000
00	98.1455	1.167111	4.449119	-18.1657	0.37378	86.8700	0.255196	0.00000
00	99.0886	1.175862	4.447117	-17.9753	0.37379	88.7200	0.254229	0.00000
00	100.0337	1.184691	4.445055	-17.7738	0.37379	90.6200	0.253184	0.00000
00	100.9808	1.193597	4.442921	-17.5718	0.37377	92.5500	0.252064	0.00000
00	101.9299	1.202578	4.440728	-17.3591	0.37375	94.5000	0.250878	0.00000
00	102.8810	1.211634	4.438464	-17.1355	0.37374	96.5200	0.249627	0.00000
00	103.8341	1.220765	4.436137	-16.9004	0.37374	98.1200	0.248310	0.00000
00	104.7892	1.229971	4.433746	-16.6634	0.37372	100.0000	0.246928	0.00000
00	105.7463	1.239251	4.431144	-16.4006	0.37372	103.7500	0.245483	0.00000
00	106.7054	1.248605	4.428849	-16.1921	0.37380	107.6200	0.243983	0.00000
00	107.6665	1.258031	4.425960	-15.9871	0.37382	109.5000	0.242437	0.00000
00	108.6296	1.267528	4.423301	-15.6144	0.37371	109.3750	0.240854	0.00000
00	109.5947	1.277094	4.420818	-15.3934	0.37365	111.2500	0.239237	0.00000
00	110.5618	1.286729	4.417210	-15.2047	0.37362			

PART 103 STEP 7439927

REV	META	H	PR	PHI	E	TAJ	XEF	PXEF
00	109.5485	1.254793	4.417210	-15.0470	0.37362	111.2500	0.23750	0.22173
00	110.4929	1.262243	4.417210	-13.3336	0.37321	121.6652	0.237521	0.30821
00	111.4293	1.269675	4.417210	-9.9133	0.34195	140.0836	0.24195	0.35768
00	112.4029	1.274287	4.417210	-6.1153	0.29351	158.8836	0.24351	0.32978
00	113.4019	1.277820	4.417210	-2.3591	0.24042	177.5236	0.244042	0.39401
00	114.4299	1.280305	4.417210	0.8579	0.18089	196.6439	0.244089	0.37980
00	115.4939	1.281550	4.417210	3.9564	0.11697	216.6439	0.244089	0.35658
00	116.5999	1.281550	4.417210	8.2754	0.05697	237.7251	0.244089	0.33539
00	117.7499	1.281550	4.417210	12.8774	0.00000	259.8439	0.244089	0.31156
00	118.9499	1.281550	4.417210	17.8459	0.00000	283.0439	0.244089	0.28491
00	120.1999	1.281550	4.417210	23.1543	0.00000	307.3439	0.244089	0.25630
00	121.4999	1.281550	4.417210	28.8029	0.00000	332.7439	0.244089	0.22685
00	122.8499	1.281550	4.417210	34.7914	0.00000	359.2439	0.244089	0.19732
00	124.2499	1.281550	4.417210	41.1178	0.00000	386.8439	0.244089	0.16760
00	125.6999	1.281550	4.417210	47.7872	0.00000	415.5439	0.244089	0.13744
00	127.1999	1.281550	4.417210	54.8057	0.00000	445.3439	0.244089	0.10700
00	128.7499	1.281550	4.417210	62.1702	0.00000	476.2439	0.244089	0.07636
00	130.3499	1.281550	4.417210	69.8777	0.00000	508.2439	0.244089	0.04564
00	132.0000	1.281550	4.417210	77.9252	0.00000	541.2439	0.244089	0.01492



REV	THETA	R	PR	PHI	E	TAU	XE9	PXE0
4	210.0000	4.151133	.145234	16.0053	.502827	-13.9839		
4	270.0000	4.231733	.393705	14.3855	.518827	-44.9432		
4	270.0000	4.430248	.393410	16.1609	.518369	105.1809		
4	300.0000	4.622203	.151022	20.1239	.519084	170.1299		
4	330.0000	4.584793	-.176030	25.0020	.524351	-124.9980		
5	.0000	4.473464	-.169561	28.2178	.532241	-61.7222		
5	30.0000	4.099126	-.069245	29.5155	.559140	-.4844		
5	60.0000	4.359019	-.119009	27.8048	.567193	59.8348		
5	90.0000	4.283222	-.173681	27.1861	.567210	117.1861		
5	120.0000	4.238065	.032569	24.5009	.567340	174.5009		
5	150.0000	4.319471	.256537	21.9248	.577294	-128.0757		
5	180.0000	4.458061	.225492	20.3135	.585413	159.6468		
5	210.0000	4.342495	.126851	19.6338	.612369	-10.3665		
5	240.0000	4.648775	.304693	18.8340	.522034	48.8337		
5	270.0000	4.866481	.440639	20.2048	.522111	110.2048		
5	270.0000	4.866681	.216741	32.6224	.622111	-57.3776		
6	.0000	4.860200	.248559	24.4431	.622111	65.5552		
6	180.0000	5.163975	-.245388	36.5050	.727088	-53.4950		
7	.0000							

PART THREE

TABLE X.--Cyclone calculations output for 24 MeV deuterons utilizing the new electric fields in the second run. Starting time is  $-40^\circ$  (rf-degrees).

CYCLONE-III

SMALL E FIELD 1.05.9-S LARGE E FIELD 2.138.2A 3 FIELD 24.00 0 FIRST HARMONIC  
 E9 # 1875.581 A # 1769.981 3 # 13.91975  
 RF FREQ = 20.75000 DEF VOLTAGE # 45.95100 HARMONIC NR # 2  
 DEE WIDTH # 138.00 FIRST GAP AT 21.00  
 LARGE FIELD ROTATED BY 45.00 DEGREES  
 GAPS AT 21.00 159.00 201.00 339.00 DEGREES  
 TRANSIT TIME EFFECTS INCLUDED IN PART 3  
 ALPHA1 # 20.00 ALPHA2 # 125.00 ALPHA3 # 135.00 ALPHA4 # .50  
 R1 # .8750 R2 # .5160 R3 # .1100 W/P # .0200

RAY NUMBER 0 PART ONE STEP # 1.874999

REV	THETA	R	PR	PHI	E	TAU	KI	ETA	V
0	60.7156	916302	004950	-71.4331	000010	40.0000	000000	000000	000000
0	60.7343	916797	006469	-50.5017	000019	38.1350	000003	000362	000015
0	60.7673	917113	007976	-57.7845	000031	36.5500	000012	000840	000045
0	60.8035	917264	009494	-55.9821	000047	34.9750	000029	001439	000058
0	60.8476	917436	011007	-64.1952	000067	32.5000	000057	002164	000148
0	60.8999	917632	012565	-62.4248	000092	30.0250	000096	003024	000216
0	60.9609	917857	014191	-60.6718	000124	28.7500	000149	004025	000290
0	61.0311	918108	015875	-58.9372	000162	26.8750	000217	005176	000370
0	61.1111	918380	017677	-57.2222	000208	25.0000	000302	006485	000450
0	61.2015	918701	019617	-55.5281	000264	23.1250	000406	007955	000530
0	61.3031	919147	021727	-53.8552	000331	21.2500	000530	009523	000620
0	61.4166	919730	024046	-52.2081	000411	19.3750	000675	011479	000716
0	61.5427	919453	026612	-50.5854	000507	17.5000	000843	013541	001192
0	61.6825	920322	029467	-48.9900	000621	15.6250	001036	015827	001764
0	61.8370	920542	032683	-47.4239	000757	13.7500	001254	018352	002450
0	62.0051	921148	036299	-45.8892	000919	11.8750	001499	021137	003225
0	62.1944	922157	040279	-44.3895	001117	10.0000	001774	024206	004080
0	62.4007	923769	044854	-42.9293	001355	8.1250	002081	027587	005000
0	62.6274	925562	049877	-41.5047	001640	6.2500	002425	031303	006000
0	62.8750	927444	055282	-39.1243	001972	4.3750	002810	035395	007100
0	63.1477	929414	062023	-38.7553	002352	2.5000	003241	039857	008300
0	63.4432	926451	069648	-37.5114	002847	0.6250	003727	044737	009600
0	63.7630	927246	078547	-36.2750	003474	1.2500	004274	050013	011000
0	64.1075	928912	088814	-35.0526	004276	3.0000	004889	055708	012500
0	64.4785	930587	099538	-33.9559	005372	5.0000	005578	061831	014100
0	64.8751	931780	099887	-32.8772	006742	6.8750	006348	068424	015800
0	65.3017	933490	100772	-31.8524	008379	8.7500	007207	075489	017500
0	65.7559	935150	109542	-31.8838	009653	10.6250	008162	083055	019300
0	66.2424	937770	118344	-29.9858	009596	12.5000	009220	091146	021100
0	66.7583	939143	128847	-29.0850	008517	14.3750	010390	099772	022900
0	67.3042	941392	139911	-28.1455	008175	16.2500	011675	108282	024700
0	67.8844	943535	151917	-27.5438	008130	18.1250	013076	118694	026500
0	68.4934	946425	164727	-26.9912	008177	20.0000	014525	129941	028300
0	69.1331	949250	177513	-26.3912	008192	21.8750	016050	139704	030200
0	69.8022	952428	190004	-25.8559	008192	23.7500	017650	151174	032200
0	70.5211	955722	203247	-25.3873	008187	25.6250	019323	163938	034300
0	71.2845	959029	218578	-24.9558	008187	27.5000	022123	175331	036500
0	71.9513	963500	235079	-24.5866	008190	29.3750	024936	186557	038800
0	72.7635	967122	251369	-24.2770	008130	31.2500	029687	202140	041100
0	73.5701	971467	267833	-24.0152	008130	33.1250	032687	216219	043500
0	74.3945	976097	285447	-23.7370	008125	35.0000	036220	230779	045900
0	75.2457	981029	303937	-23.5137	008110	36.8750	040318	245891	048300
0	76.1136	986765	321122	-23.4472	008136	38.7500	045037	261211	050700





00000000	239.9999	1.830391	111497	136324	593126	28.6311
00000000	239.9999	1.844482	115669	134785	593697	43.4783
00000000	254.9999	1.861028	117856	133730	100375	58.3728
00000000	262.5000	1.876833	117932	133572	100575	73.3569
00000000	270.0000	1.892584	115374	134543	100749	88.4943
00000000	277.5000	1.907737	110145	136736	100724	103.6736
00000000	285.0000	1.922560	102430	140112	100708	113.0112
00000000	292.5000	1.935920	992192	144595	100708	134.4585
00000000	300.0000	1.947731	960170	149395	100810	149.9395
00000000	307.5000	1.956727	926221	156108	101059	165.6108
00000000	315.0000	1.963724	894309	162639	101556	178.7361
00000000	322.5000	1.969019	865521	169150	102670	197.4956
00000000	330.0000	1.972695	838588	175044	103564	212.0691
00000000	337.5000	1.974743	813770	179399	104214	227.4956
00000000	345.0000	1.974914	790870	182630	104584	242.0691
00000000	352.5000	1.972557	769470	184853	104254	256.9370
00000000	360.0000	1.967284	749284	179653	102037	272.0337
00000000	367.5000	1.959552	729916	175713	101833	287.2068
00000000	375.0000	1.949528	711990	169700	101495	302.3287
00000000	382.5000	1.936589	695122	161923	100957	317.3810
00000000	390.0000	1.920824	679110	152510	100252	332.3578
00000000	397.5000	1.902214	663554	141534	99357	347.2599
00000000	405.0000	1.880806	648276	129176	98257	362.0810
00000000	412.5000	1.856570	633191	115476	96957	376.8130
00000000	420.0000	1.829509	618291	100351	95457	391.4578
00000000	427.5000	1.799772	603512	847351	93857	406.0130
00000000	435.0000	1.766394	588894	68597	92157	420.4792
00000000	442.5000	1.729559	574559	52033	90457	434.8569
00000000	450.0000	1.689119	560419	35933	88757	449.1469
00000000	457.5000	1.645176	546419	20333	87057	463.3469
00000000	465.0000	1.597873	532573	5133	85357	477.4569
00000000	472.5000	1.546206	518958	8333	83657	491.4769
00000000	480.0000	1.491173	505586	17042	81957	505.4069
00000000	487.5000	1.432848	492418	26043	80257	519.2469
00000000	495.0000	1.371397	479418	35251	78557	532.9969
00000000	502.5000	1.306897	466519	44660	76857	546.6569
00000000	510.0000	1.239420	453719	54269	75157	560.2269
00000000	517.5000	1.168849	441019	64078	73457	573.7069
00000000	525.0000	1.095169	428419	74087	71757	587.0969
00000000	532.5000	1.018382	416819	84296	70057	600.3969
00000000	540.0000	0.938569	406219	94705	68357	613.6069
00000000	547.5000	0.855775	396619	105314	66657	626.7269
00000000	555.0000	0.770073	388019	116123	64957	639.7569
00000000	562.5000	0.681517	380419	127132	63257	652.6969
00000000	570.0000	0.590059	373819	138341	61557	665.5469
00000000	577.5000	0.495759	368219	149750	59857	678.3069
00000000	585.0000	0.408573	363619	161359	58157	690.9769
00000000	592.5000	0.328559	359919	173168	56457	703.5569
00000000	600.0000	0.255759	357119	185177	54757	716.0469
00000000	607.5000	0.190059	355219	197386	53057	728.4469
00000000	615.0000	0.131517	354219	210795	51357	740.7569
00000000	622.5000	0.079059	354119	225404	49657	752.9769
00000000	630.0000	0.032559	354919	241213	47957	765.1069
00000000	637.5000	0.000000	356619	258222	46257	777.1469
00000000	645.0000	0.000000	359119	276431	44557	789.0969
00000000	652.5000	0.000000	362419	295840	42857	800.8569
00000000	660.0000	0.000000	366619	316449	41157	812.4269
00000000	667.5000	0.000000	371719	338258	39457	823.8069
00000000	675.0000	0.000000	377719	361267	37757	834.9969
00000000	682.5000	0.000000	384619	385476	36057	845.9969
00000000	690.0000	0.000000	392419	410885	34357	856.8069
00000000	697.5000	0.000000	401119	437494	32657	867.4269
00000000	705.0000	0.000000	410719	465303	30957	877.8469
00000000	712.5000	0.000000	421219	494412	29257	888.0669
00000000	720.0000	0.000000	432619	524821	27557	898.0869
00000000	727.5000	0.000000	444919	556530	25857	907.8069
00000000	735.0000	0.000000	458119	589639	24157	917.2269
00000000	742.5000	0.000000	472219	624148	22457	926.3469
00000000	750.0000	0.000000	487319	660157	20757	935.1669
00000000	757.5000	0.000000	503419	697666	19057	943.6869
00000000	765.0000	0.000000	520519	736675	17357	951.9069
00000000	772.5000	0.000000	538619	777184	15657	959.8269
00000000	780.0000	0.000000	557719	819293	13957	967.4469
00000000	787.5000	0.000000	577819	863002	12257	974.7669
00000000	795.0000	0.000000	598919	908311	10557	981.7869
00000000	802.5000	0.000000	621019	955220	8857	988.4069
00000000	810.0000	0.000000	644119	1003729	7157	994.7269
00000000	817.5000	0.000000	668219	1053838	5457	1000.1469
00000000	825.0000	0.000000	693319	1105447	3757	1005.6669
00000000	832.5000	0.000000	719419	1158556	2057	1011.2869
00000000	840.0000	0.000000	746519	1213165	357	1016.9069
00000000	847.5000	0.000000	774619	1269274	127	1022.5269
00000000	855.0000	0.000000	803719	1326883	17	1028.1469
00000000	862.5000	0.000000	833819	1385992	17	1033.7669
00000000	870.0000	0.000000	864919	1446601	17	1039.3869
00000000	877.5000	0.000000	897019	1508710	17	1045.0069
00000000	885.0000	0.000000	930119	1572319	17	1050.6269
00000000	892.5000	0.000000	964219	1637428	17	1056.2469
00000000	900.0000	0.000000	1009319	1704037	17	1061.8669
00000000	907.5000	0.000000	1055419	1772146	17	1067.4869
00000000	915.0000	0.000000	1102519	1841755	17	1073.1069
00000000	922.5000	0.000000	1150619	1912864	17	1078.7269
00000000	930.0000	0.000000	1200719	1985473	17	1084.3469
00000000	937.5000	0.000000	1252819	2059582	17	1089.9669
00000000	945.0000	0.000000	1306919	2135191	17	1095.5869
00000000	952.5000	0.000000	1363019	2212300	17	1101.2069
00000000	960.0000	0.000000	1421119	2290909	17	1106.8269
00000000	967.5000	0.000000	1481219	2371018	17	1112.4469
00000000	975.0000	0.000000	1543319	2452627	17	1118.0669
00000000	982.5000	0.000000	1607419	2535736	17	1123.6869
00000000	990.0000	0.000000	1673519	2620345	17	1129.3069
00000000	997.5000	0.000000	1741619	2706454	17	1134.9269
00000000	1005.0000	0.000000	1811719	2794063	17	1140.5469
00000000	1012.5000	0.000000	1883819	2883172	17	1146.1669
00000000	1020.0000	0.000000	1957919	2973781	17	1151.7869
00000000	1027.5000	0.000000	2034019	3065890	17	1157.4069
00000000	1035.0000	0.000000	2112119	3159500	17	1163.0269
00000000	1042.5000	0.000000	2192219	3254609	17	1168.6469
00000000	1050.0000	0.000000	2274319	3351218	17	1174.2669
00000000	1057.5000	0.000000	2358419	3449327	17	1179.8869
00000000	1065.0000	0.000000	2444519	3548936	17	1185.5069
00000000	1072.5000	0.000000	2532619	3649045	17	1191.1269
00000000	1080.0000	0.000000	2622719	3750654	17	1196.7469
00000000	1087.5000	0.000000	2714819	3853763	17	1202.3669
00000000	1095.0000	0.000000	2808919	3958372	17	1207.9869
00000000	1102.5000	0.000000	2905019	4064481	17	1213.6069
00000000	1110.0000	0.000000	3003119	4172090	17	1219.2269
00000000	1117.5000	0.000000	3103219	4281200	17	1224.8469
00000000	1125.0000	0.000000	3205319	4391809	17	1230.4669
00000000	1132.5000	0.000000	3309419	4503918	17	1236.0869
00000000	1140.0000	0.000000	3415519	4617527	17	1241.7069
00000000	1147.5000	0.000000	3523619	4732636	17	1247.3269
00000000	1155.0000	0.000000	3633719	4849245	17	1252.9469
00000000	1162.5000	0.000000	3745819	4967354	17	1258.5669
00000000	1170.0000	0.000000	3860919	5086963	17	1264.1869
00000000	1177.5000	0.000000	3978019	5208072	17	1269.8069
00000000	1185.0000	0.000000	4097119	5330681	17	1275.4269
00000000	1192.5000	0.000000	4218219	5454790	17	1281.0469
00000000	1200.0000	0.000000	4341319	5580400	17	1286.6669
00000000	1207.5000	0.000000	4466419	5707509	17	1292.2869
00000000	1215.0000	0.000000	4593519	5836118	17	1297.9069
00000000	1222.5000	0.000000	4722619	5966227	17	1303.5269
00000000	1230.0000	0.000000	4853719	6097836	17	1309.1469
00000000	1237.5000	0.000000	4986819	6230945	17	1314.7669
00000000	1245.0000	0.000000	5122919	6365554	17	1320.3869
00000000	1252.5000	0.000000	5261019	6501663	17	1325.9969
00000000	1260.0000	0.000000	5401119	6639272	17	1331.6169
00000000	1267.5000	0.000000	5543219	6778381	17	1337.2369</

REV	THETA	R	PR	PHI	Z	TAU	XER	PXER
4	180.0000	4.223921	.197821	13.1630	.473531	76.8352		
4	210.0000	4.103574	.131321	12.4432	.500555	-17.8601		
4	240.0000	4.204304	.271717	11.5725	.510327	41.5723		
4	270.0000	4.349357	.365531	12.7500	.510444	102.7500		
4	300.0000	4.549343	.435846	16.5535	.512527	166.5835		
4	330.0000	4.525527	.473667	21.1753	.516039	128.8247		
5	.0000	4.42070	.458296	24.0659	.523781	-65.9341		
5	30.0000	4.355622	.452572	25.1150	.525573	-4.8850		
5	60.0000	4.355995	.459671	24.2358	.524544	54.3368		
5	90.0000	4.261992	.45039	22.7830	.523555	12.7889		
5	120.0000	4.225513	.444201	20.3163	.523898	170.3162		
5	150.0000	4.310366	.454934	18.0336	.524825	131.9638		
5	180.0000	4.446533	.461435	16.6670	.527324	73.3333		
5	210.0000	4.523334	.46688	16.1746	.52915	13.8227		
5	240.0000	4.619470	.470949	15.5032	.532739	-45.5029		
5	270.0000	4.823147	.474599	16.8338	.53822	105.8398		
5	300.0000	4.997401	.474199	20.8457	.542846	170.8457		

PART THREE

REV THETA  
 5 270.0000  
 6 180.0000  
 7 .0000  
 \*STB= 0

Z	TAU	XER	PXER
.412922	106.8398		
.623510	-61.5039		
.676060	-59.1775		
.720261	-57.6070		